

## Specification Packaging Material - General Use

### E-67743-00, ALU FOIL GLUCIENT EXTENDED RELEASE TABLET 1000 MG 187MM SIN-MAL

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07.04.2021, Cahyani Primiasih, Manager, Laboratory,

**Effective date:** 07.04.2021

SpecPacGen003012/4  
CONFIDENTIAL

187 mm

5.5
86
4
86
5.5

82 mm

BN:  
ED:

**GLUCIENT XR 1000**  
Metformin HCl 1000 mg  
Extended-release tablet  
On medical prescription only

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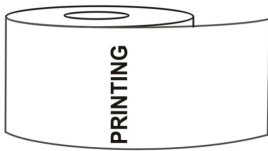
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● Eye mark: 4 x 3 mm

|                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                                           |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------|
| <p><b>Color :</b></p> <div style="display: flex; align-items: center;"> <div style="width: 10px; height: 10px; background-color: black; margin-right: 5px;"></div> <span>Black</span> </div> <div style="display: flex; align-items: center;"> <div style="width: 10px; height: 10px; background-color: #0070C0; margin-right: 5px;"></div> <span>P Process Blue C</span> </div> | <p><b>Font type :</b> Gothic 725 Bold BT</p> <p><b>Font size (Product name) :</b> 10 pt</p> <p><b>Font size (Generic name) :</b> 8 pt</p> |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------|

| No. | Parameters                                          | Specification                                                                                                               |
|-----|-----------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------|
| 1.  | Material                                            | Aluminium Hard Tempered 20 mcm<br>(Lihat CoA / See CoA)                                                                     |
| 2.  | HSL                                                 | 6 – 9 gsm                                                                                                                   |
| 3.  | Dimensi / Dimension                                 | 186.5 – 187.5 mm                                                                                                            |
| 4.  | Tebal total / Total Thickness                       | 24 – 32 mcm                                                                                                                 |
| 5.  | Panjang per roll / Length roll                      | 450 – 550 m (Lihat CoA / See CoA)                                                                                           |
| 6.  | Diameter core / Core diameter                       | 74 – 77 mm                                                                                                                  |
| 7.  | Arah gulungan / Roll Direction                      |                                           |
| 8.  | Sealing strength                                    | $\geq 1200$ g/inch (Lihat CoA / See CoA)                                                                                    |
| 9.  | Ketahanan suhu / Heat resistance                    | Tinta tahan pada temperature $\geq 250$ derajat Celcius (Lihat CoA) / Ink resistance at $\geq 250$ degree Celcius (See CoA) |
| 10. | Jumlah sambungan maksimum / Total extension maximum | 3 (ditandai dengan bendera, warna kontras) / 3 (marked with label, contrast color)                                          |
| 11. | Letak Sambungan / Position of Extension             | Bagian luar dan dalam / Outside and Inside                                                                                  |
| 12. | Warna / Colour                                      | Lihat proof print / See proof print                                                                                         |
| 13. | Redaksional / Redactional                           | Lihat proof print / See proof print                                                                                         |
| 14. | Eyemark                                             | Dimensi eyemark/Eyemark dimension : 4x3 mm<br>Jarak antar eyemark/Eyemark distance : 82 mm $\pm$ 0.1 mm                     |

## HISTORY

| Revision No. | Revision Date | Details                                                                                                                                                                                               | Reason              |
|--------------|---------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------|
| 00           | -             | Dokumen baru                                                                                                                                                                                          | ProdCom000794       |
| 01           | 1 Feb 2018    | Perubahan thickness alu foil                                                                                                                                                                          | CMCOthRec034157     |
| 01           | 24-Apr-18     | <ul style="list-style-type: none"> <li>- Perubahan brand name Dexformin menjadi Glucient</li> <li>- Perubahan packsize tiap blister 14's menjadi 15's</li> <li>- Perubahan drawing blister</li> </ul> | Email BD 11.04.2018 |
| 02           | 24 Mar 2021   | <ul style="list-style-type: none"> <li>- Perubahan dokumen menjadi general use</li> <li>- Penghilangan BN,ED untuk area coding</li> <li>- Penambahan approval site</li> </ul>                         | CMCOthRec071462/1   |