



UNISON PHARMACEUTICALS PVT. LTD.
(CORPORATE QUALITY ASSURANCE)

ANNEXURE – 10

CQA/009/F/10-00

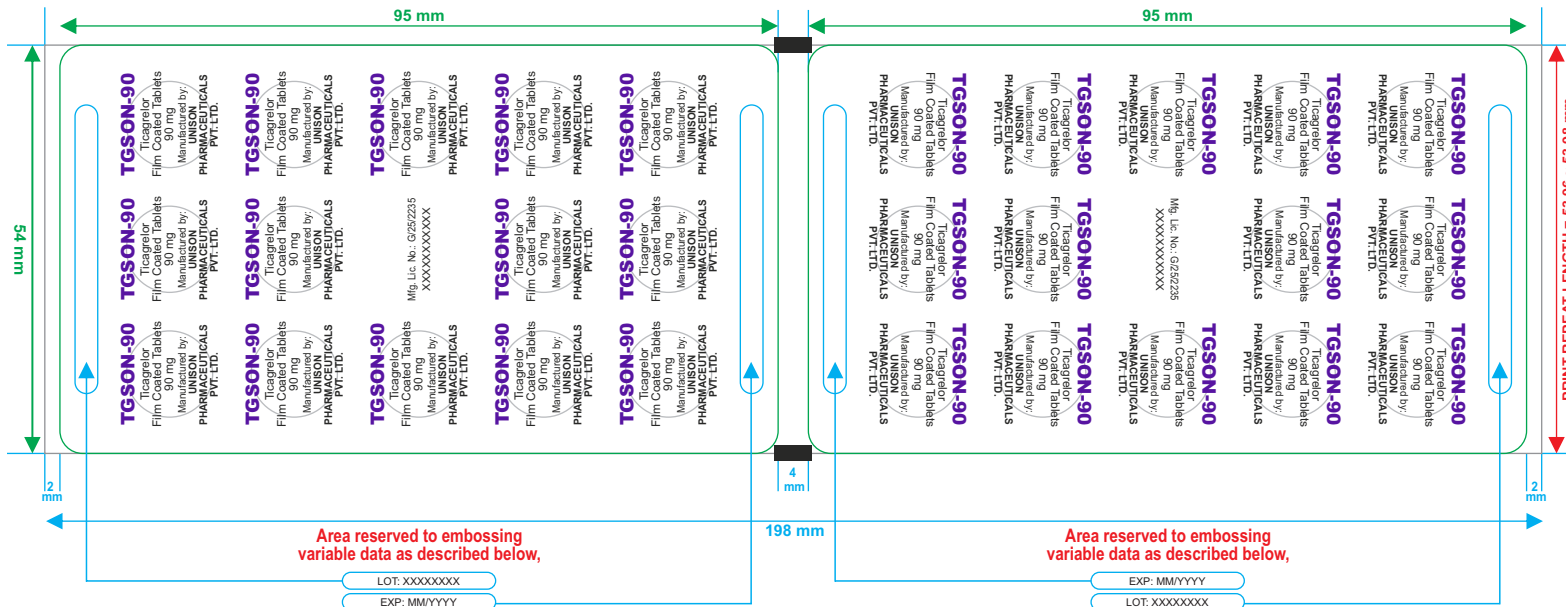
Page No :1 of 1

ART WORK APPROVAL FORM

Product Name: TGSON-90

Market: Malaysia (Healol Pharma)

Mfg. Location: UNIT-3



Width: 198 mm

Pack Size: 95 x 54 mm

Colour Uses:

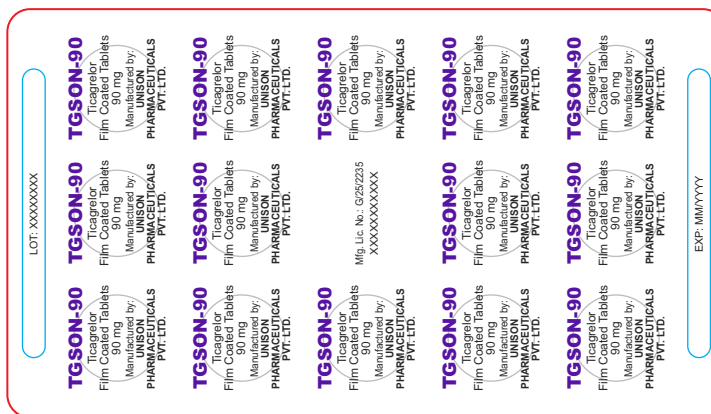
	P P Black C		P Violet C
	Key Lines : Does Not print		Cavity Dose not print
	Embossing Area Does Not Print		

Fonts Type: Arial

TGSON-90	→ Fonts:7
Ticagrelor	→ Fonts:4.5
Film Coated Tablets	→ Fonts:4
90 mg	→ Fonts:4
Manufactured by: UNISON PHARMACEUTICALS PVT. LTD.	→ Fonts:4
Mfg. Lic. No.: G252235	→ Fonts:4
XXXXXXXXXXXX	

LOT: XXXXXXXX
EXP: MM/YYYY

Titles along with variables will emboss



Actual View

Eye mark size: 5 x 2 mm

PRINT REPEAT LENGTH = 53.96 ~ 53.98 mm
PRINT REPEAT LENGTH OVER 10 REPEAT = 539.6 ~ 539.8 mm

DATE: 11/08/2025 VERSION: 02

DATE: 21/04/2025 VERSION: 01

DATE: 14/12/2023 VERSION: 00

FOIL SPECIFICATION

Artwork Code	XXXXXXXXXXXX	Width of foil	198 mm	Type of Foil	Aluminum	Thickness of Foil	0.025 mm	Die Cut	95 x 54 mm	Layout No/ Change Part ID	N.A.
No. of colours	02	Pantone/CMYK	P Violet C, P P Black C	Back ground Colour	Colour Less	N.C.	Coating Required	Yes	Any other special process	N.A.	
Old Artwork Code	N.A.	Reference Change Control no.	N.A.	of Plant	N.A.						

Review & Approved By Contract Giver/Customer/Authority/MA Holder (If Applicable) :

Sign & Date :	
Name :	
Designation :	
Department :	