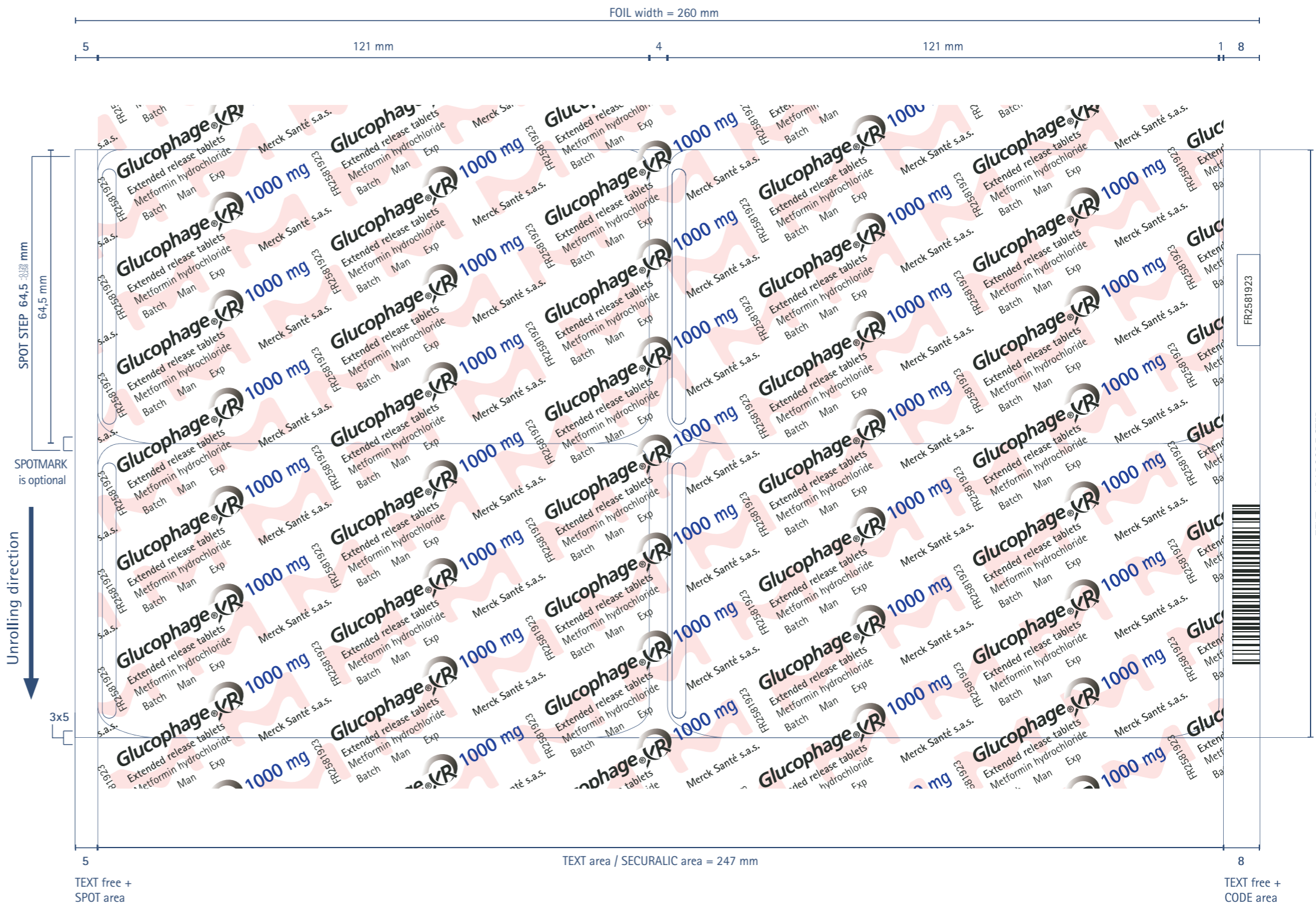




IDENTIFICATION OF THE COMPONENT		
Material component code:	FR2581923	
Local brand:	GLUCOPHAGE XR	
Strength(s):	1000 mg	
TECHNICAL DATA		
Packaging site:	Merck Semoy	
Technical layout ref:	260 (121x64,5)_V06	
BARCODE		
Barcode type:	Code 128 A	
Alpha numeric content:	FR2581923	
Spotmark:	No	
Spotmark value:	n/a	
BRAILLE		
Braille text in clear:	n/a	
VARIABLE DATA		
Online printed prefixes:	No	
Online printed datamatrix:	No	
GTIN 14:	n/a	
Prefixes in English		
Original Prefixes	Format	
1. Batch Number	Batch	Pack site format
2. Manufacturing date	Man	MM/YYYY
3. Expiry date	Exp	MM/YYYY
TRACEABILITY (VERSIONS)		
Vx	Date	Designer
01	18.11.2021	Anil Kumar Naraju
02	n/a	n/a
03	n/a	n/a

COLOURS	
Printed colour(s)	Technical information(s)
	PANTONE 286 C
	PANTONE Black C
	Merck Security Varnish



5
TEXT free +
SPOT area

TEXT area / SECURALIC area = 247 mm

8
TEXT free +
CODE area

TEXT and BARCODE STEP = 129 mm