



PACKAGING DEVELOPMENT

Product Name: XBIRA 250mg 120 Tablets		Material No.: 99328797	Version: 01	Item: Carton	Co-ordinator: Vinod V.	Artist: Manish	Date: 06-01-2021		
Colours: BLUE WOOL TEST VALUE 5-8 (LIGHT FASTENING DATA) Pantone 320 C-Green Black				Ink: Oil Base Colours NBCL Series from SIEGWERK OR Oil based inks from DIC. Varnish: Aqua-Water based OP Ink-High Gloss High Slip(10-603787-2.2660) from SIEGWERK OR HIV-1611-High Gloss Aqua Duct OPV from MICRO INKS					
Spectro-Densitometer Delta-E reading (ΔE) for colour: NOT MORE THAN dE2.5						Fonts: -----	Software: Illustrator CC		
Design: LBTO				Links: --					
Actual Size: 62 x 62 x 110 mm		Pharmacode: 1398_mini		Grain Direction : Perpendicular to Crease		Reference: new			
Tuck flap: -----		Side / Collar flap: -----		Overlap: No		Caliper (Thickness) for Board: NLT 385 micron			
Material: 270 GSM CFB Board (Cyber XL from ITC / Tuffcote from J.K. PAPER) Overprinting area to be left unvarnished.						Varnish: Scuff Proof Aqua			
						Artwork Print Size: ☐ actual ☐ scaled			
Path: D:\Manish\April 2020 to March 2021\Vinod W\Malaysia\Xbira 250\99328797 XBIRA 250mg 120 Tablets Carton Malaysia.ai									
• Instructions/Remark: • Any deviation must be brought to the notice of packaging development co-ordinator immediately. • For any clarification, please contact packaging development co-ordinator immediately. NO CHANGES IN ARTWORK SHOULD BE DONE BY THE PRINTER • The printer should verify the e-proof against the approved artwork before submitting for approval and the e-proof should have printer details.				Checked by	Artist	Cordinator	file loaded in Server	Section Head	
				Pharma Code	☐		☐		
				2D Code	☐		☐		
				QR Code	☐		☐		
				Bar Code	☐		☐		
				Artwork	☐		☐		
				Spell check	☐		☐		

Packaging Development	Packaging Development	Regulatory Affairs
Vinod.D.V		
Sign and Date 20.01.2021	Sign and Date	Sign and Date