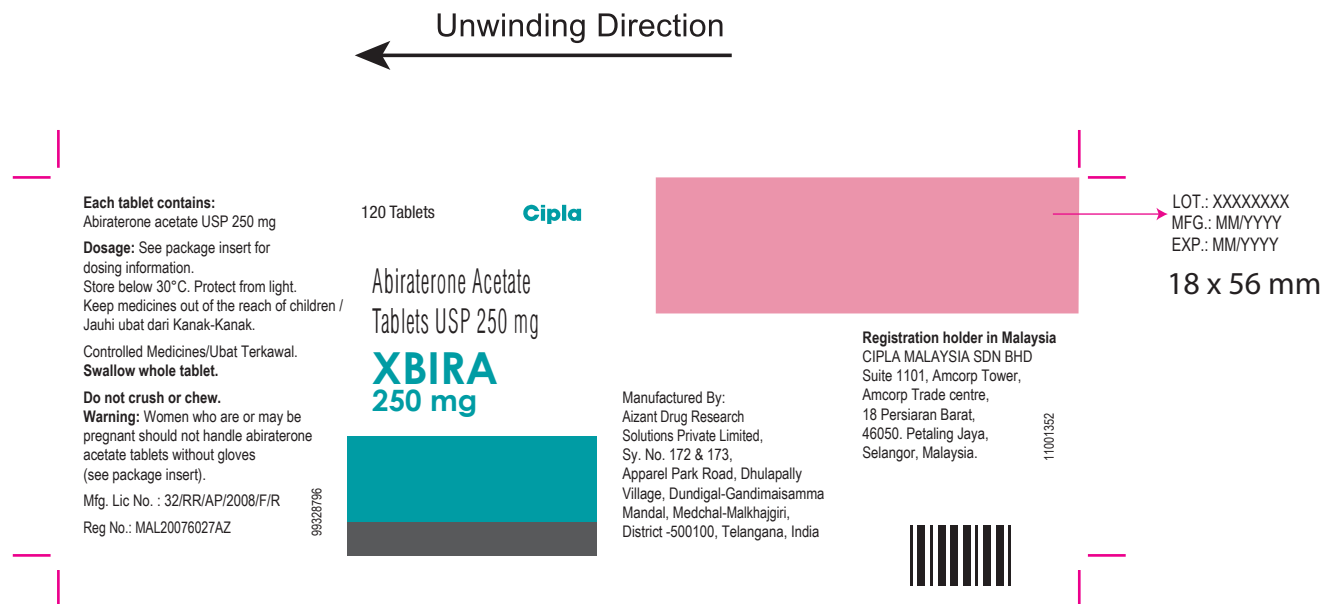




PACKAGING DEVELOPMENT

Product Name: XBIRA 250mg 120 Tablets		Material No.: 99328796	Version: 01	Item: Label	Co-ordinator: Vinod V.	Artist: Manish	Date: 06-01-2021	
Colours: BLUE WOOL TEST VALUE 5-8 (LIGHT FASTENING DATA)  Pantone 320 C  Black					Ink: Aqua (UNI Paper series) from SIEGWERK Varnish: Aqua Water based OP Ink - High Gloss High Slip (10-603787-2.2660) from SIEGWERK			
Spectro-Densitometer Delta-E reading (ΔE) for colour: NOT MORE THAN dE2.5		Design: Roll Form			Supersedes/Reference: 99307238		Software: Illustrator CC	
Fonts: -----				Links: NA				
Actual Size: 135 x 50 mm		Pharmacode: 1397_mini		Grain Direction : Parallel to length		Unwinding Direction: As indicated in Artwork		Screen : # ____
Material: 80 gsm Fasson FasPrint NG paper/Adhesive Fasson HITAC/ PET Release liner Fasson PET23 (PTA2450 from Avery Dennison) with adhesive NLT 15 gsm and PET release liner NLT 28 gsm or 23 micron ±10 %					Varnish: Scuff Proof Aqua		Artwork Print Size: ☐ actual ☐ scaled	
Path: D:\Manish\April 2020 to March 2021\Vinod W\Malaysia\Xbira 250\99328796 XBIRA 250mg 120 Tablets Label Malaysia.ai								
• Instructions / Remark: ---- • Any deviation must be brought to the notice of packaging development co-ordinator immediately. • For any clarification, please contact packaging development co-ordinator immediately. NO CHANGES IN ARTWORK SHOULD BE DONE BY THE PRINTER. • The final sample set (shade card, multi-up sheet and samples as per CIPLA Standards) should be sent FOR CIPLA'S Approval and it should be signed and dated, and also be accompanied with one multi up which is approved by Supplier's QA/QC with sign and date and should have Stamped with "Copy matter and colour checked for all the multi ups" on the multi up sheet.				Checked by	Artist	Cordinator	file loaded in Server	Section Head
				Pharma Code	☐	☐		
				2D Code	☐	☐		
				QR Code	☐	☐		
				Bar Code	☐	☐		
				Artwork	☐	☐		
				Spell check	☐	☐		

Packaging Development	Packaging Development	Regulatory Affairs
Vinod.D.V		
Sign and Date 20.01.2021	Sign and Date	Sign and Date