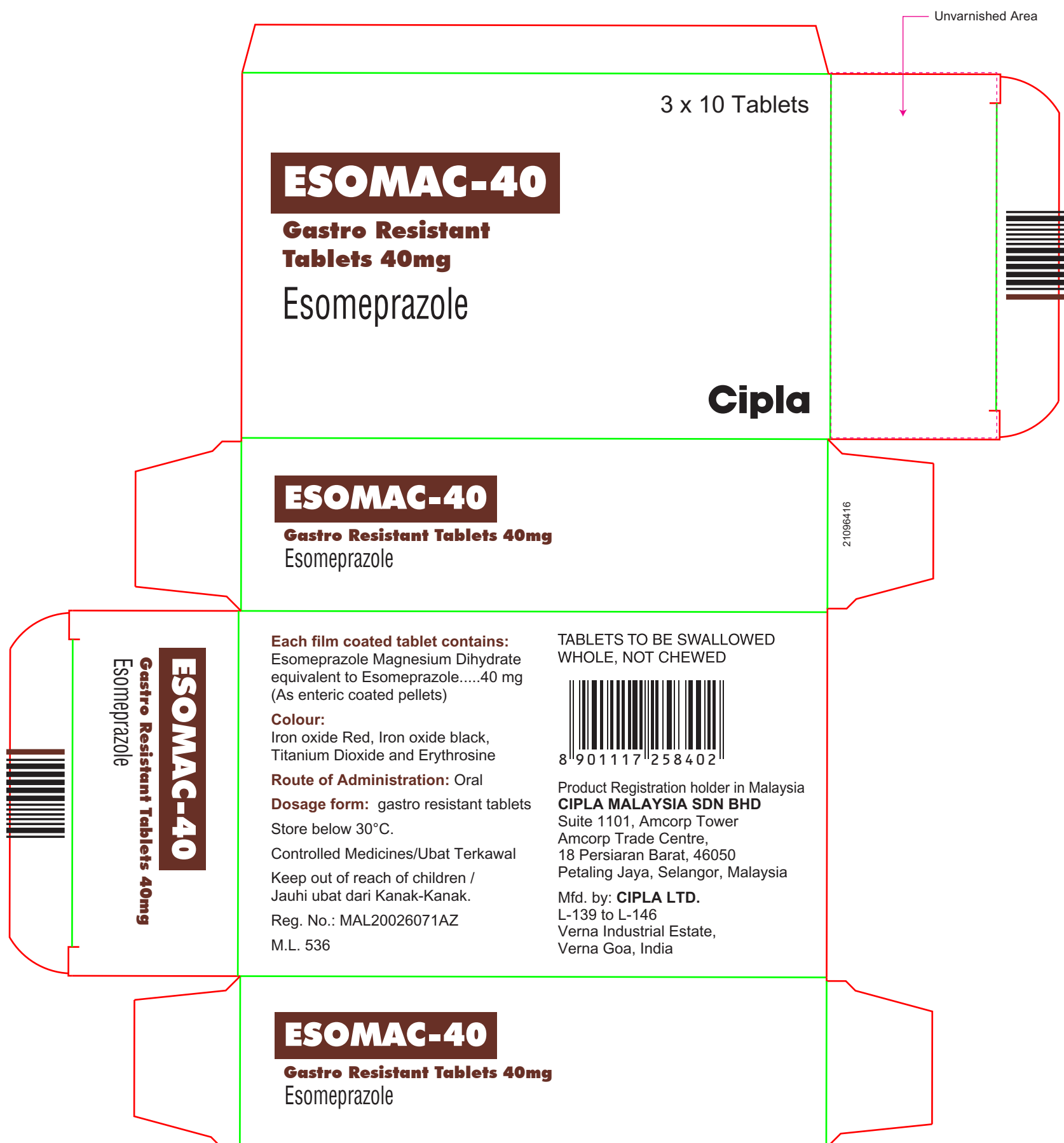




**SPECIAL INSTRUCTION:
(FOR CARTON)**

- 1) PROOFLESS ARTWORK
- 2) Red colour (_____) will be given to Die-Line and
Green colour (_____) to Crease line in all artworks
(This is only for illustration and DON'T PRINT)

ARTIST PATH	
MATERIAL	CFB Board (Cyber XL From ITC /Tuffcote From J.K.Paper). Overprinting area to be left unvarnished.
LAB VALUE (SETTING: CIE L*A*B*; D50/2°; M3(POL))	483C-Brown: L-value =25.38 A-value =26.17 B-value =25.17
NO. OF COLOUR	2
PANTONE	483C-Brown, Black-Black
VARNISH	Scuff proof Aqua
VARNISH DETAILS	Aqua-Water based OP Ink-High Gloss High Slip(10-603787-2.2660) from SIEGWERK OR HIV-1611-High Gloss Aqua Duct OPV from MICRO INKS
INK DETAILS	Oil Base Colours NBCL Series from SIEGWERK OR Oil based inks from DIC.
LENGTH	122 mm ± 1 mm
WIDTH	36 mm ± 1 mm
HEIGHT	76 mm ± 1 mm
GRAMMAGE	NLT 255 gsm
MATERIAL SPECIFICATION	Material: 270 GSM CFB Board (Cyber XL from ITC /Tuffcote from J.K. PAPER). Overprinting area to be left unvarnished.
CALIPER	NLT 385 micron
PHARMACODE DIRECTION	20604
BARCODE	8901117258402
DESIGN	Cartonator Carton
GRAIN DIRECTION	Perpendicular to crease
DATE	10-January-2023
ARTWORK PRINT SIZE	Actual
SUPERSEDES/REFERENCE	Supersedes: 21085500
ENGVIEW KEYLINE	Yes
SPECTROMETER NOTE	Spectro-Densitometer Delta-E reading (ΔE) for colour: NOT MORE THAN dE2.5
INSTRUCTIONS/REMARK	- Any deviation must be brought to the notice of packaging development co-ordinator immediately. - For any clarification, please contact packaging development co-ordinator immediately. NO CHANGES IN ARTWORK SHOULD BE DONE BY THE PRINTER - The printer should verify the e-proof against the approved artwork before submitting for approval and the e-proof should have printer details .
TUCK FLAP	13 mm
OVERLAP	No
LINKS	NA
SIDE/COLLAR FLAP	22 mm
GLOSSMETER NOTE	Glossmeter reading (for white surface): NOT LESS THAN 80 %
SPECIAL INSTRUCTION	1) PROOFLESS ARTWORK 2) Red colour () will be given to Die-Line and Green colour () to Crease line in all artworks (This is only for illustration and DON'T PRINT)

Finalization Summary

ACTION	DEPARTMENT	ACTION BY	ACTION ON
Prepared by	Packaging Officer	Vinod Vishwakarma	10-Jan-2023 09:27:00
Uploaded by	Packaging Artist	Ganesh Shriwardhankar	10-Jan-2023 14:42:00
Checked by	Packaging Officer	Vinod Vishwakarma	11-Jan-2023 11:25:00
Approved by	Packaging Approver	Ashish Pant	11-Jan-2023 12:09:00