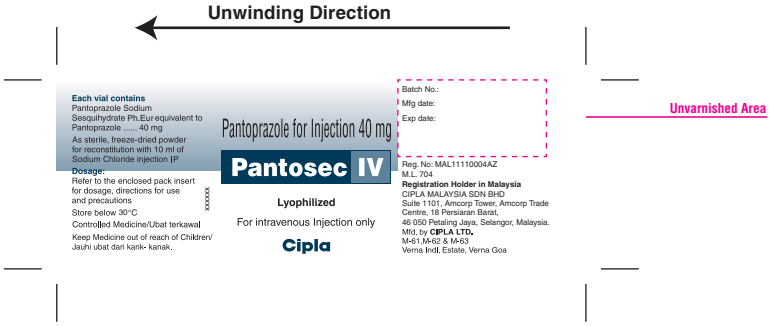

PACKAGING DEVELOPMENT

Product Name: Pantosec IV Injection	**Material No.:** xxxxxx	**Version:** 01	**Item:** Label	**Co-ordinator:** Shruti	**Artist:** Vasundhara	**Date:** 07-12-2017

Colours: Pantone 302 C, Black
BLUE WOOL TEST VALUE 5-8 (LIGHT FASTENING DATA)

Ink: Aqua (UNI Paper series) from SIEGWERK
Varnish: Aqua Water based OP Ink - High Gloss High Slip (10-603787-2.2660) from SIEGWERK

Spectro-Densitometer Delta-E reading (△E) for colour: NOT MORE THAN dE2.5

Design: Roll Form

Reference: 213896

Software: Illustrator CC

Fonts: ------

Links: ------

Actual Size: 70 x 25 mm

Pharmacode/2D Code:

Grain Direction : Parallel to length

Unwinding Direction: As indicated in Artwork

Screen : # __

Material: 60 gsm Fasson FasPharma Plus paper/Adhesive Fasson HITAC/ PET Release liner Fasson PET23 (PT18451 from Avery Dennison) with adhesive NLT 15 gsm and PET release liner NLT 28 gsm or 23 micron ±10 %

Varnish: Scuff Proof Aqua

Artwork Print Size: ☐ actual ☐ scaled

Path: PC:/D:/Vasundhara/Malaysia/Pantosec IV/xxxxxx Pantosec IV Injection Label Malaysia.ai

- **Instructions / Remark:** ---------
- Any deviation must be brought to the notice of packaging development co-ordinator immediately.
- For any clarification, please contact packaging development co-ordinator immediately.
  NO CHANGES IN ARTWORK SHOULD BE DONE BY THE PRINTER.
- The final sample set (shade card, multi-up sheet and samples as per CIPLA Standards) should be sent FOR CIPLA'S Approval and it should be signed and dated, and also be accompanied with one multi up which is approved by Supplier's QA/QC with sign and date and should have Stamped with "Copy matter and colour checked for all the multi ups" on the multi up sheet.

Checked by	Artist	Cordinator	file loaded in Server	Section Head
Pharma Code	☐	☐		
2D Code	☐	☐		
QR Code	☐	☐		
Bar Code	☐	☐		
Artwork	☐	☐		
Spell check	☐	☐		