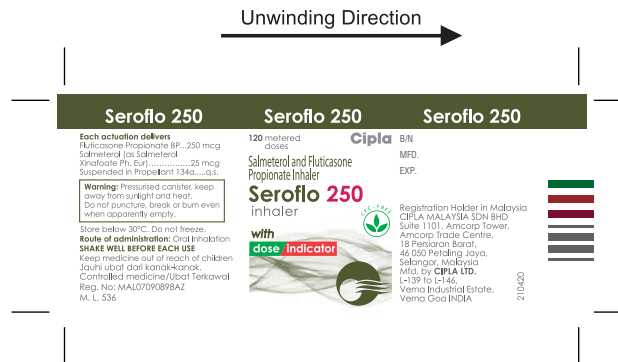




## PACKAGING DEVELOPMENT

|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                       |                          |                                      |                          |                             |                                                                                                                                        |                                                                                                      |                          |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------|--------------------------|--------------------------------------|--------------------------|-----------------------------|----------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------|--------------------------|
| Product Name: Seroflo 250 Inhaler                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |                       |                          | Material No.: 210420                 | Version: 01              | Item: Label                 | Co-ordinator: Shruti                                                                                                                   | Artist: Vasundhara                                                                                   | Date: 14-06-2016         |
| <div>Colours:<br/>BLUE WOOL TEST VALUE 5-8<br/>(LIGHT FASTENING DATA)</div> <div><div> Pantone 574 C</div><div> Pantone 425 C</div></div> <div><div> Pantone 185 C</div><div> Pantone Rubine Red C</div></div> <div> Pantone 354 C</div>                                                |                       |                          |                                      |                          |                             | Ink: Aqua (UNI Paper series) from SIEGWERK<br>Varnish: Aqua Water based OP Ink - High Gloss High Slip (10-603787-2.2660) from SIEGWERK |                                                                                                      |                          |
| Spectro-Densitometer Delta-E reading (ΔE) for colour: NOT MORE THAN ΔE2.5                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                       |                          | Design: Roll Form                    |                          |                             | Supersedes/Reference: 208475                                                                                                           |                                                                                                      | Software: Illustrator CC |
| Fonts: —                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |                       |                          |                                      |                          | Links: FOR DARK PANTONE.psd |                                                                                                                                        |                                                                                                      |                          |
| Actual Size: 68 x 28 mm                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | Pharmacode: 182 Mini. |                          | Grain Direction : Parallel to length |                          |                             | Unwinding Direction: As indicated in Artwork                                                                                           |                                                                                                      | Screen : # __            |
| Material: 80 gsm Fasson FasPrint NG paper/Adhesive Fasson HITAC/<br>PET Release liner Fasson PET23 (PTA2450 from Avery Dennison)<br>with adhesive NLT 15 gsm and PET release liner NLT 28 gsm or 23 micron ±10 %                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                       |                          |                                      |                          |                             | Varnish: Spot Scuff Proof Aqua                                                                                                         | Artwork Print Size:<br><div><input type="checkbox"/> actual    <input type="checkbox"/> scaled</div> |                          |
| Path: PC:/D:/Vasundhara/Malaysia/Seroflo/210420 Seroflo 250 Inhaler 120Metered Doses Label Malaysia.ai                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                       |                          |                                      |                          |                             |                                                                                                                                        |                                                                                                      |                          |
| <div>• <b>Instructions / Remark:</b> -----</div> <div>• Any deviation must be brought to the notice of packaging development co-ordinator immediately.</div> <div>• For any clarification, please contact packaging development co-ordinator immediately.<br/><b>NO CHANGES IN ARTWORK SHOULD BE DONE BY THE PRINTER.</b></div> <div>• The final sample set (shade card, multi-up sheet and samples as per CIPLA Standards) should be sent FOR CIPLA'S Approval and it should be signed and dated, and also be accompanied with one multi up which is approved by Supplier's QA/QC with sign and date and should have Stamped with "Copy matter and colour checked for all the multi ups" on the multi up sheet.</div> |                       |                          |                                      | Checked by               | Artist                      | Cordinator                                                                                                                             | file loaded in Server                                                                                | Section Head             |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                       |                          |                                      | Pharma Code              | <input type="checkbox"/>    |                                                                                                                                        | <input type="checkbox"/>                                                                             |                          |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | 2D Code               | <input type="checkbox"/> |                                      | <input type="checkbox"/> |                             |                                                                                                                                        |                                                                                                      |                          |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | QR Code               | <input type="checkbox"/> |                                      | <input type="checkbox"/> |                             |                                                                                                                                        |                                                                                                      |                          |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | Bar Code              | <input type="checkbox"/> |                                      | <input type="checkbox"/> |                             |                                                                                                                                        |                                                                                                      |                          |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | Artwork               | <input type="checkbox"/> |                                      | <input type="checkbox"/> |                             |                                                                                                                                        |                                                                                                      |                          |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | Spell check           | <input type="checkbox"/> |                                      | <input type="checkbox"/> |                             |                                                                                                                                        |                                                                                                      |                          |