

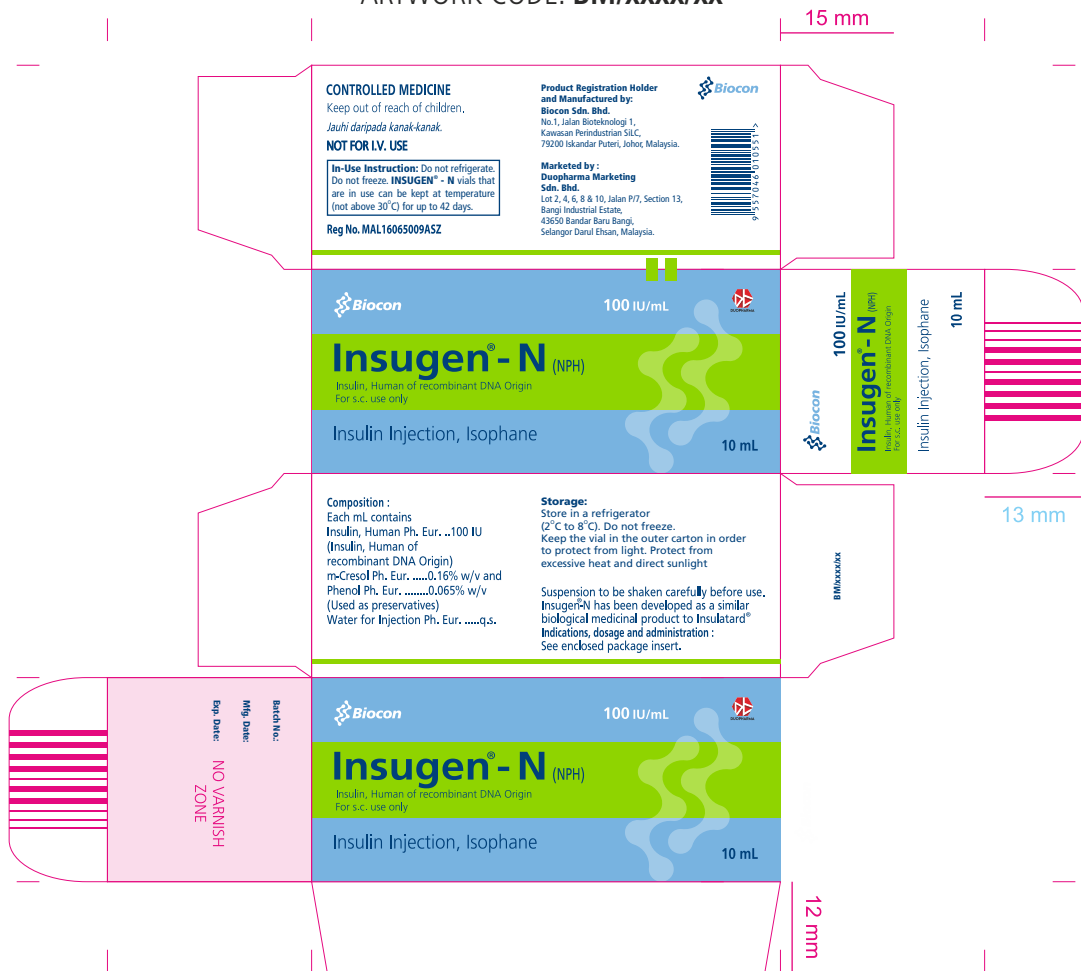
# BIOCON FORMULATIONS

## MASTER PROOF OF APPROVED PRINTED VIAL CARTON ART WORK

### Insugen®-N (NPH) 100 IU/mL, 10 mL FOR COLOUR COPY

### (FOR MALAYSIA) ANNEXURE- 4 [Ref. No. : BM/QA/SOP/059]

### ARTWORK CODE: BM/xxxx/xx

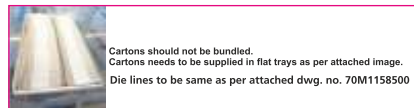


#### PANTONES

292C 541C 375C 2035C 6 C 7624 C

**Size:** L27 x W27 x H62 (±1mm)  
**Paper:** 300 GSM Safire graphic board with spot high gloss aqua varnish, both side tuck-in flap opening [300 GSM ± 10% {270 GSM - 330 GSM}].  
**Note:** **Magenta** colour to be referred for DIE key line.  
 Die lines to be same as per attached dwg. no. 70M1158500

**Pharma code: XXX**



|              |             |
|--------------|-------------|
| PREPARED BY: | CHECKED BY: |
| DATE :       | DATE :      |

INTERNAL ORDER NO. M3120080  
05/02/2013  
DATE  
ISSUED BY  
REFERIMENTO SCHEDA PRODOTTO

MA255

CARTONER

MYS123101047

INTERNAL PROJECT No.



# CARTON CLOSURE TUCK-IN

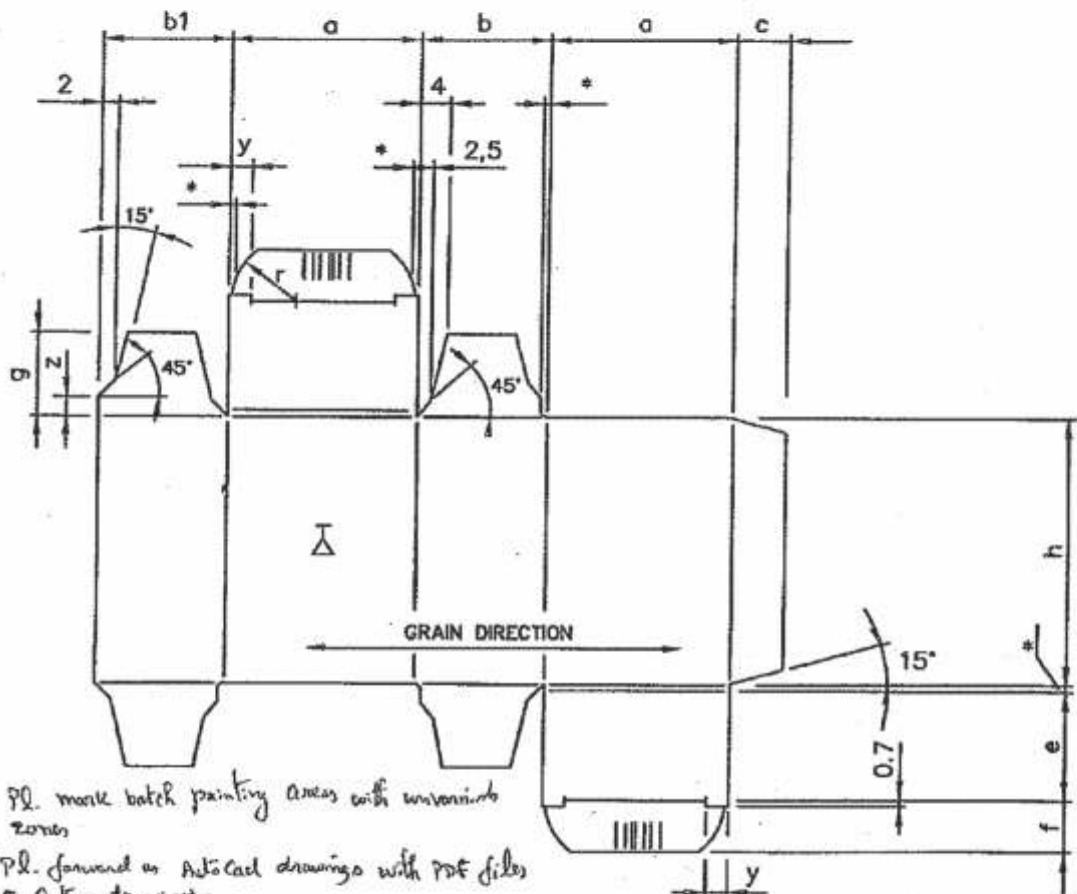
FS Straight-tuck on top

Customer: BIOCON SDN BHD, LEVEL 7, MINER

Drawing #

70M1158300

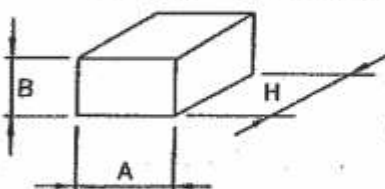
| PRODUCT NAME | A  | B  | H   | a    | b    | b1 | c  | e    | f  | g    | h     | y | z   | r  | m |
|--------------|----|----|-----|------|------|----|----|------|----|------|-------|---|-----|----|---|
| 3ml          | 25 | 25 | 48  | 24,5 | 24,5 | 24 | 12 | 23   | 12 | 17,8 | 46,5  | 5 | 3   | 14 |   |
| 10ml         | 27 | 27 | 62  | 26,5 | 26,5 | 26 | 12 | 25   | 13 | 19,2 | 60,5  | 5 | 3   | 15 |   |
| TRAY         | 85 | 20 | 115 | 84,5 | 19,5 | 19 | 11 | 18,5 | 11 | 15   | 113,5 | 6 | 3,5 | 13 |   |
|              |    |    |     |      |      |    |    |      |    |      |       |   |     |    |   |
|              |    |    |     |      |      |    |    |      |    |      |       |   |     |    |   |
|              |    |    |     |      |      |    |    |      |    |      |       |   |     |    |   |
|              |    |    |     |      |      |    |    |      |    |      |       |   |     |    |   |



- PL. mark batch printing areas with unprinted zones
- PL. forward as AutoCad drawings with PDF files of Carton drawings.

INK/DEBOSS CODING ON UNCOATED-UNPRINTED AREA  
CODE ZONE

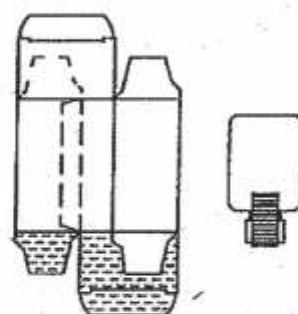
\* MATERIAL THICKNESS (0.3 - 0.7) ✓  
BOARD GAUGE (G) = 250-400 gr.mq. ✓



A.B.H EXTERNALS  
CARTON DIMENSIONS

GENERAL TOLLERANCE  $\pm 0.2$

VIEW OF THE CARTON ON THE PRINTED SIDE



CARTON TRAVEL IN M/C

PRODUCT INSERTION

26/02/2013

26/02/2013

26/02/2013

26/02/2013

c) specify max font size (readable) with max characters to be printed as per D67FT norms

26/02/2013