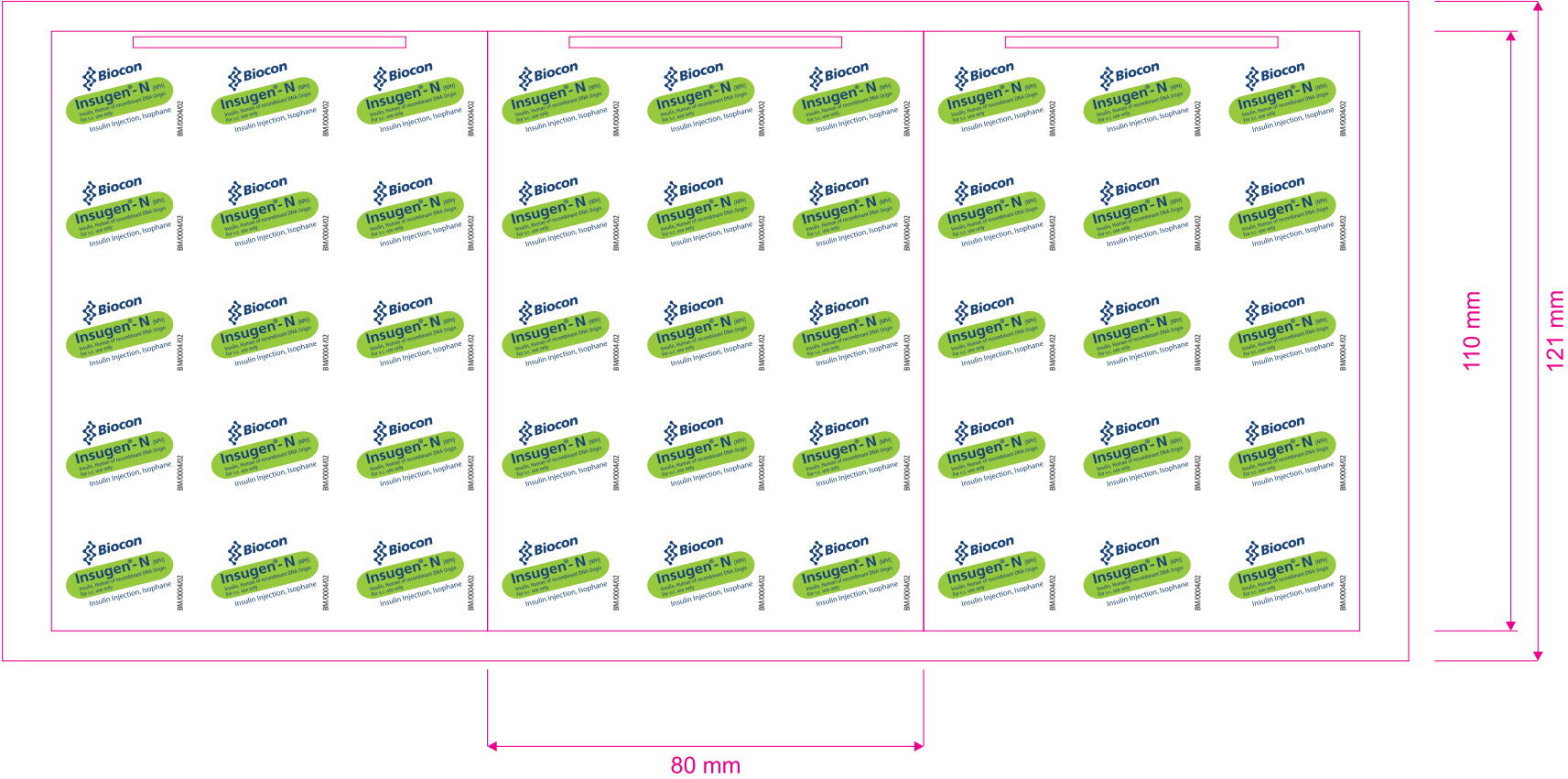


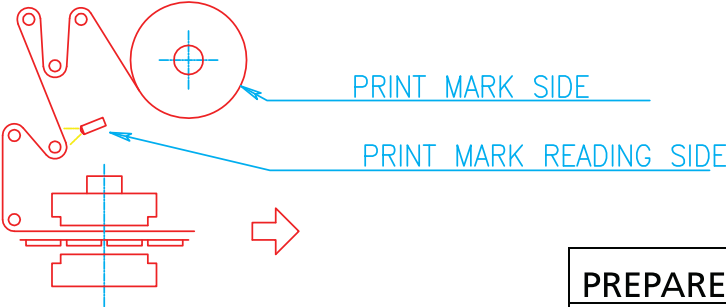
BIOCON MALAYSIA
MASTER PROOF OF APPROVED PRINTED CARTRIDGE BLISTER FOIL ART WORK
Insugen®-N 100 IU/mL, 3 mL FOR COLOUR COPY
(FOR MALAYSIA) ANNEXURE-4 [Ref. No. : BM/QA/SOP/059]
ARTWORK CODE: BM/0004/02

Layout No. : 70F1160103_STA
CARTRIDGE MOCKUP - MALAYSIA PROJECT
WITHOUT EYE MARK MOCKUP DRAWING



VIEW FROM LIDSTOCK SIDE

WEB DIRECTION



- SPECIFICATIONS:**
- A. Foil width: 121 mm (±1 mm)
 - B. Thickness of foil : (in micron) 25 micron (23 micron - 27 micron)
 - C. Grammage of foil (gm/sqmt) :
 - i. Total : 72.0 gsm (64 gsm - 80 gsm)
 - ii. Aluminium part : 67.5 gsm (62 gsm - 73 gsm)
 - iii. HSL coat : 3 - 6 gsm
 - D. Foil should be with N.C. Coating on the top of printing and heat sealable coating on bright side

Pack Size : 110x80mm

COLOR :
Pantone 541 C
Pantone 375 C
Black
Ink should be Opaque

PREPARED BY:	CHECKED BY:
DATE :	DATE :