

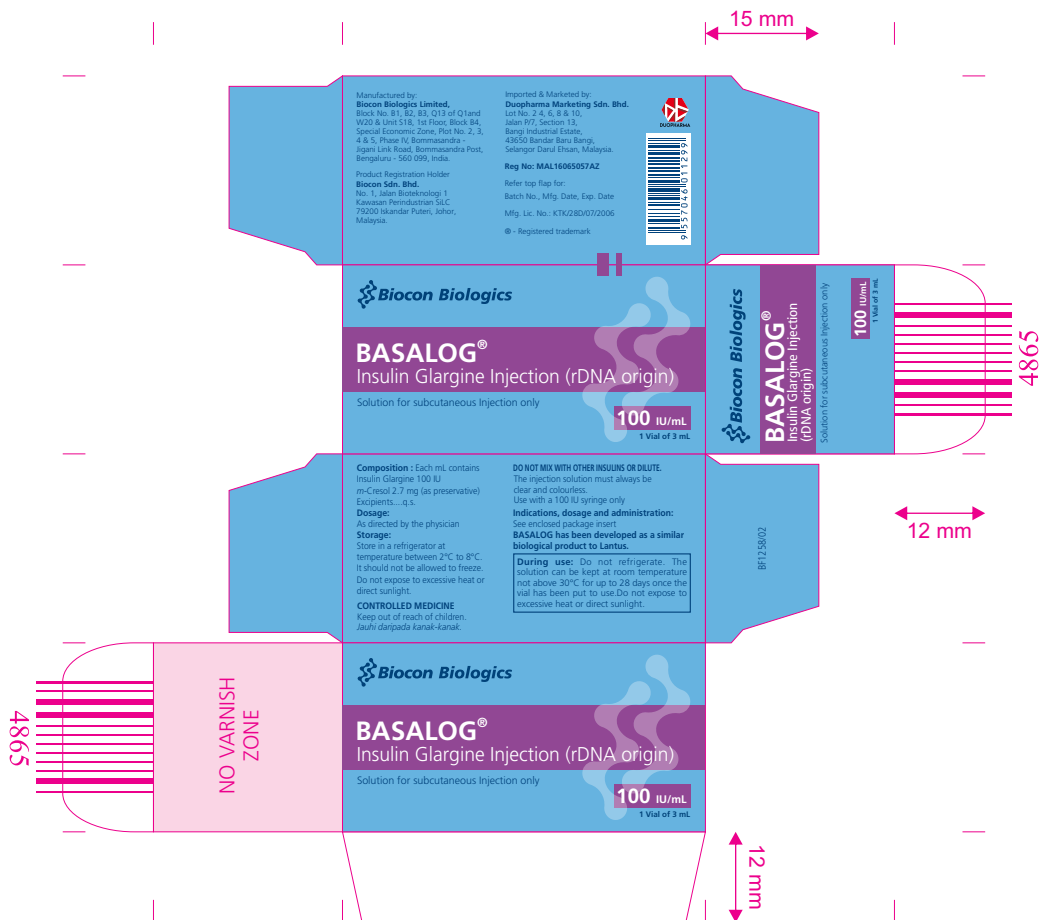
BIOCON FORMULATIONS

MASTER PROOF OF APPROVED PRINTED **CARTON** ART WORK

BASALOG 100 IU/mL, 3 mL FOR COLOUR COPY

(FOR MALAYSIA INDIA MFG) ANNEXURE-4 [Ref. No. : S2/BF/QA/SOP/0018]

ARTWORK CODE: **BF1258/02**



Pharma code : 
4865



Cartons should not be bundled.
Cartons needs to be supplied in flat trays as per attached image.
Die lines to be same as per attached dwg. no. 70M1158500

Size: 25 (L) x 25 (W) x 48 (H) mm

Paper: 300 gsm, Safire graphic board with spot high gloss aqua varnish, both side tuck-in flap opening. Die lines to be same as per attached dwg. no. 70M1158500

Note: Megenta color to be referred for DIE key line.

PANTONES

292C 541C 258C 2035C Black 6C 7624C

PREPARED BY:	CHECKED BY:
DATE :	DATE :

INTERNAL ORDER No. M3120081
05/02/2013
DATE
ISSUED BY
colzola_r.p

MA255
CARTONER

IND120371200
INTERNAL PROJECT No.



CARTON CLOSURE TUCK-IN

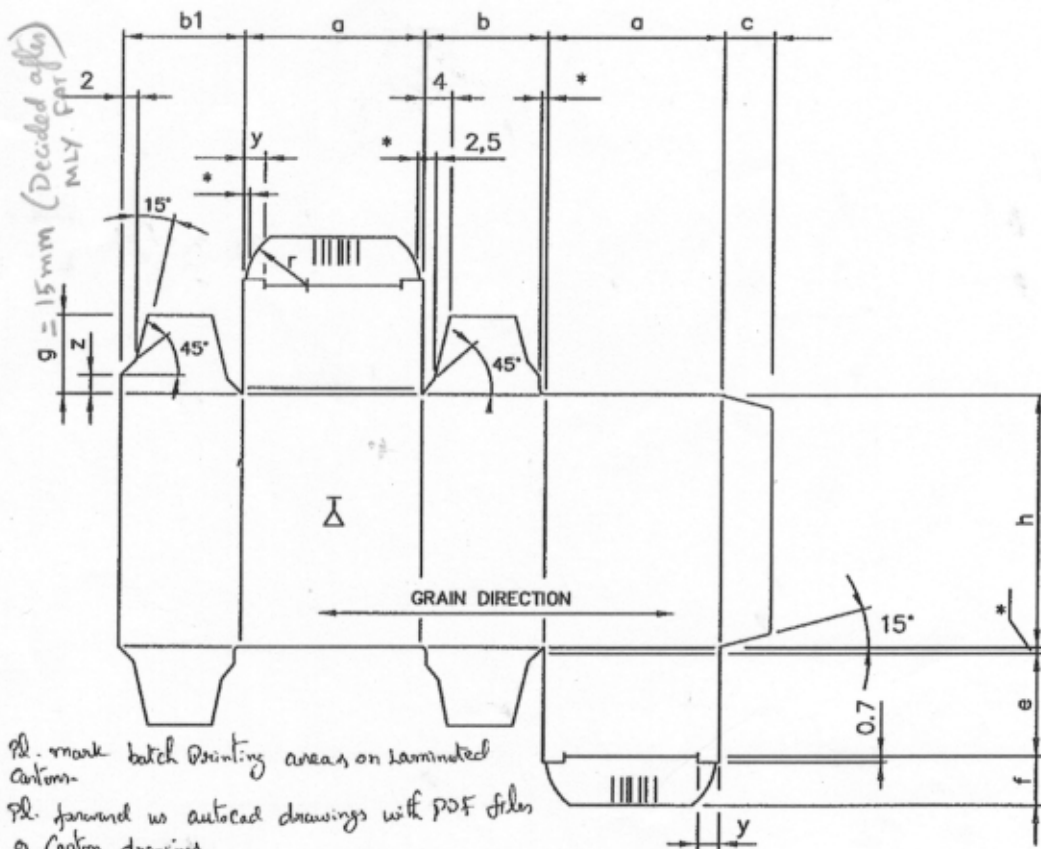
FS Straight-tuck on top

Customer: BIOCON LIMITED SEZ UNIT

Drawing #

70M1158500

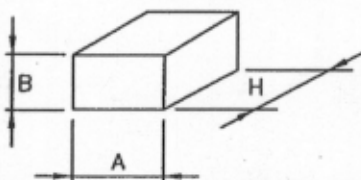
PRODUCT NAME	A	B	H	a	b	b1	c	e	f	g	h	y	z	r	m
3ml $\phi 16 \times 35$	25	25	48	24,5	24,5	24	12	23	12	17,8	46,5	5	3	14	
5ml $\phi 22 \times 40$	27	27	52	26,5	26,5	26	12	25	13	19,2	50,5	5	3	15	
3ml $\phi 22 \times 40$ → GR	27	27	55	26,5	26,5	26	12	25	13	19,2	53,5	5	3	15	
10ml $\phi 21.5 \times 52$	27	27	62	26,5	26,5	26	12	25	13	19,2	60,5	5	3	15	
10ml $\phi 24 \times 45$	27	27	62	26,5	26,5	26	12	25	13	19,2	60,5	5	3	15	



- Pl. mark batch printing areas on laminated cartons.
- Pl. forward us autocad drawings with PDF files of carton drawings.

XXXX INK/DEBOSS CODING ON UNCOATED UNPRINTED AREA
||||| CODE ZONE

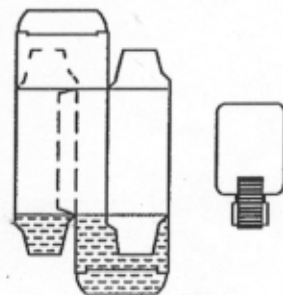
* MATERIAL THICKNESS (0.3 - 0.7)
BOARD GAUGE (G) = 250-400 gr.mq.



A.B.H EXTERNALS
CARTON DIMENSIONS

GENERAL TOLLERANCE ± 0.2

Y VIEW OF THE CARTON ON THE PRINTED SIDE



PRODUCT INSERTION

CARTON TRAVEL IN M/C

26/02/2013

26/02/2013

26/02/2013

26/02/2013

Specify max font size (readable) with max characters to be printed as per DGT norms.

26/02/2013

INDIA PACKS.

BIOCON FORMULATIONS
MASTER PROOF OF APPROVED PRINTED CARTON ART WORK
BASALOG 100 IU/mL, 5 mL FOR COLOUR COPY
(FOR MALAYSIA INDIA MFG) ANNEXURE-4 [Ref. No. : S2/BF/QA/SOP/0018]
ARTWORK CODE: BF1260/02



Size: 27 (L) x 27 (W) x 52 (H) mm

Paper : 300 gsm, Safire graphic board with spot high gloss aqua varnish, both side tuck-in flap opening. Die lines to be same as per attached dwg. no. 70M1158500

Pharma code : 
4867

Note : Megenta color to be referred for DIE key line.

PANTONES





Cartons should not be bundled.
 Cartons needs to be supplied in flat trays as per attached image.
 Die lines to be same as per attached dwg. no. 70M1158500

PREPARED BY:	CHECKED BY:
DATE :	DATE :

INTERNAL ORDER No. M3120081
05/02/2013
DATE
ISSUED BY
colzola_r.p
REFERIMENTO SCHEDA PRODOTTO

MA255
CARTONER

IND120371200
INTERNAL PROJECT No.



CARTON CLOSURE TUCK-IN

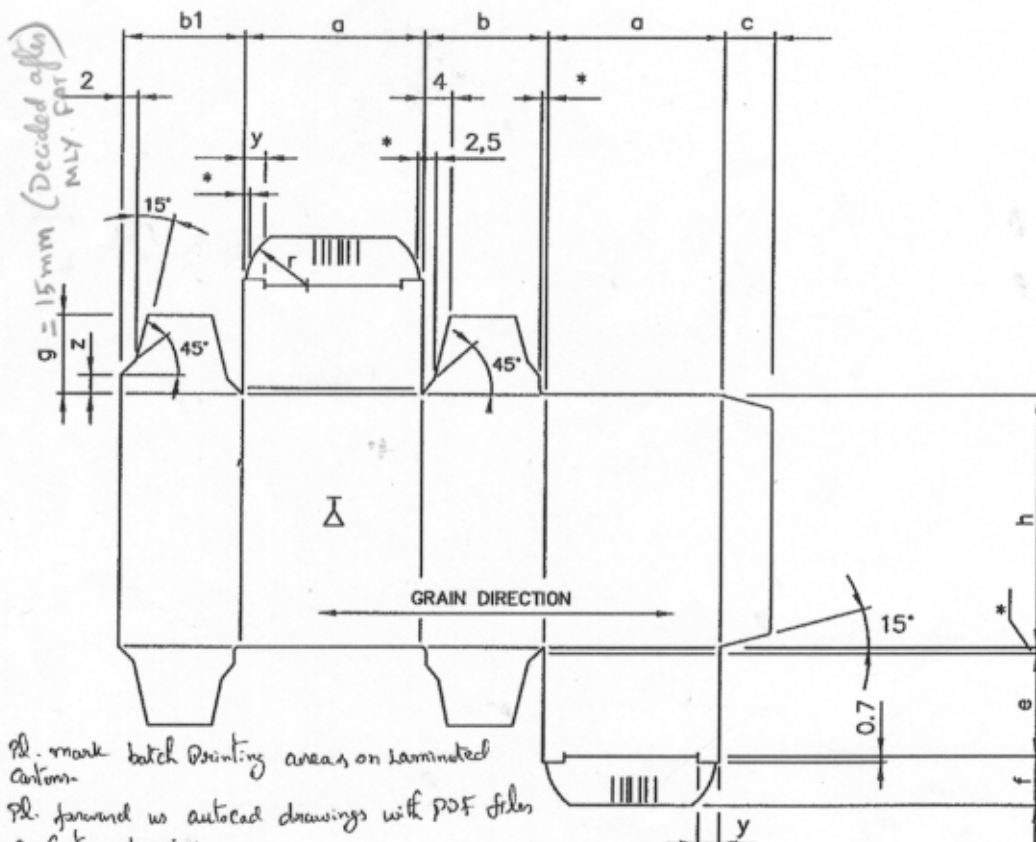
FS Straight-tuck on top

Customer: BIOCON LIMITED SEZ UNIT

Drawing #

70M1158500

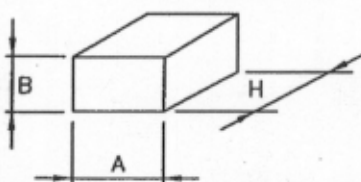
PRODUCT NAME	A	B	H	a	b	b1	c	e	f	g	h	y	z	r	m
3ml $\phi 16 \times 35$	25	25	48	24,5	24,5	24	12	23	12	17,8	46,5	5	3	14	
5ml $\phi 22 \times 40$	27	27	52	26,5	26,5	26	12	25	13	19,2	50,5	5	3	15	
3ml $\phi 22 \times 40$ → GR	27	27	55	26,5	26,5	26	12	25	13	19,2	53,5	5	3	15	
10ml $\phi 21.5 \times 52$	27	27	62	26,5	26,5	26	12	25	13	19,2	60,5	5	3	15	
10ml $\phi 24 \times 45$	27	27	62	26,5	26,5	26	12	25	13	19,2	60,5	5	3	15	



- Pl. mark batch printing areas on laminated cartons.
- Pl. forward us autocad drawings with PDF files of carton drawings.

XXXX INK/DEBOSS CODING ON UNCOATED UNPRINTED AREA
||||| CODE ZONE

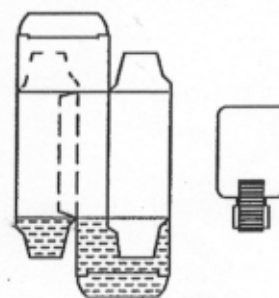
* MATERIAL THICKNESS (0.3 - 0.7)
BOARD GAUGE (G) = 250-400 gr.mq.



A.B.H EXTERNALS
CARTON DIMENSIONS

GENERAL TOLLERANCE ± 0.2

Y VIEW OF THE CARTON ON THE PRINTED SIDE



PRODUCT INSERTION

CARTON TRAVEL IN M/C

26/02/2013

26/02/2013

26/02/2013

26/02/2013

Specify max font size (readable) with max characters to be printed as per DGT norms. 26/02/2013

INDIA PACKS.

BIOCON FORMULATIONS
MASTER PROOF OF APPROVED PRINTED **CARTON** ART WORK
BASALOG 100 IU/mL, 10 mL FOR COLOUR COPY
(FOR MALAYSIA INDIA MFG) ANNEXURE-4 Ref. No. : [S2/BF/QA/SOP/0018]
ARTWORK CODE: **BF1262/02**



Size: 27 (L) x 27 (W) x 62 (H) mm

Paper : 300 gsm, Safire graphic board with spot high gloss aqua varnish, both side tuck-in flap opening. Die lines to be same as per attached dwg. no. 70M1158500

Pharma code : 
4869

Note : Megenta color to be referred for DIE key line.

PANTONES





Cartons should not be bundled.
Cartons needs to be supplied in flat trays as per attached image.
Die lines to be same as per attached dwg. no. 70M1158500

PREPARED BY:	CHECKED BY:
DATE :	DATE :

INTERNAL ORDER No. M3120081
05/02/2013
DATE
ISSUED BY
colzola_r.p
REFERIMENTO SCHEDA PRODOTTO

MA255
CARTONER

IND120371200
INTERNAL PROJECT No.



CARTON CLOSURE TUCK-IN

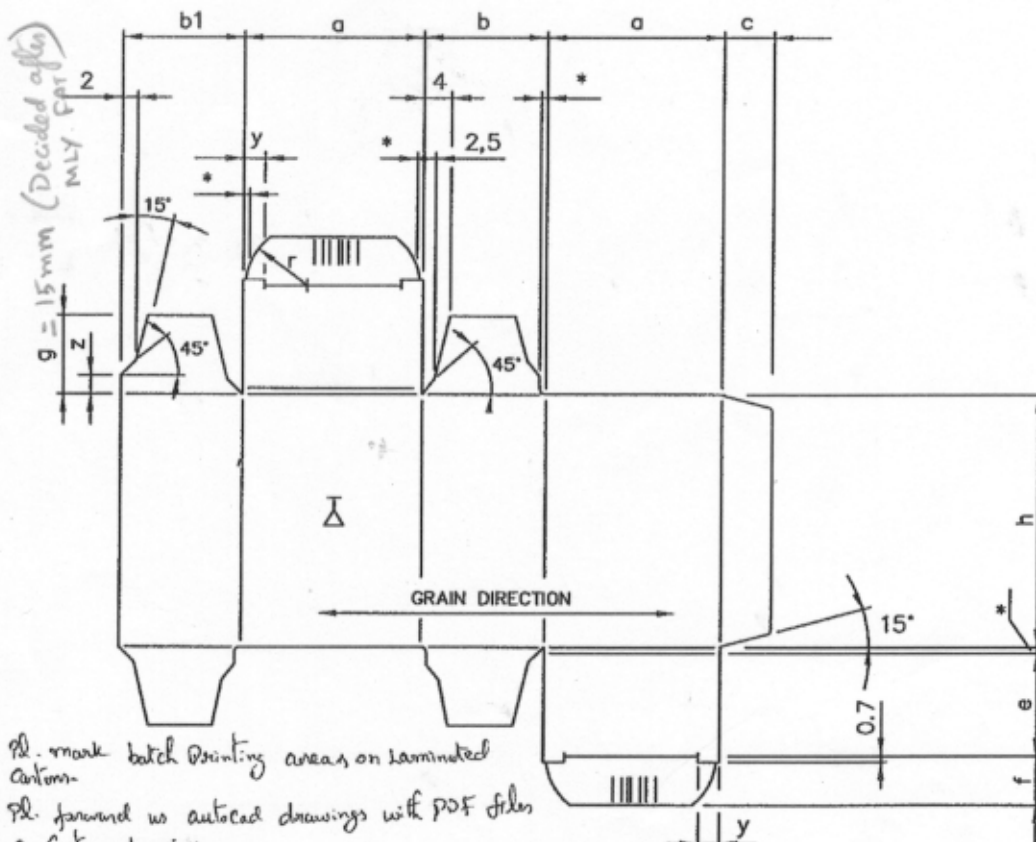
FS Straight-tuck on top

Customer: BIOCON LIMITED SEZ UNIT

Drawing #

70M1158500

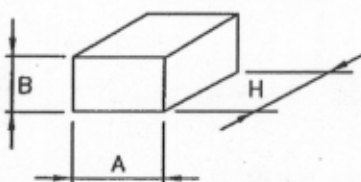
PRODUCT NAME	A	B	H	a	b	b1	c	e	f	g	h	y	z	r	m
3ml $\phi 16 \times 35$	25	25	48	24,5	24,5	24	12	23	12	17,8	46,5	5	3	14	
5ml $\phi 22 \times 40$	27	27	52	26,5	26,5	26	12	25	13	19,2	50,5	5	3	15	
3ml $\phi 22 \times 40$ → 6R	27	27	55	26,5	26,5	26	12	25	13	19,2	53,5	5	3	15	
10ml $\phi 21.5 \times 52$	27	27	62	26,5	26,5	26	12	25	13	19,2	60,5	5	3	15	
10ml $\phi 24 \times 45$	27	27	62	26,5	26,5	26	12	25	13	19,2	60,5	5	3	15	



- Pl. mark batch printing areas on laminated cartons.
- Pl. forward us autocad drawings with PDF files of carton drawings.

XXXX INK/DEBOSS CODING ON UNCOATED UNPRINTED AREA
||||| CODE ZONE

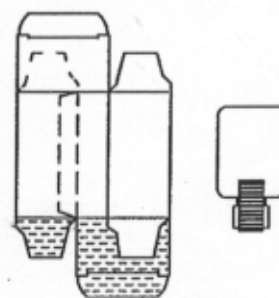
* MATERIAL THICKNESS (0.3 - 0.7)
BOARD GAUGE (G) = 250-400 gr.mq.



A.B.H EXTERNALS
CARTON DIMENSIONS

GENERAL TOLLERANCE ± 0.2

Y VIEW OF THE CARTON ON THE PRINTED SIDE



PRODUCT INSERTION

CARTON TRAVEL IN M/C

26/02/2013

26/02/2013

26/02/2013

26/02/2013

Specify max font size (readable) with max characters to be printed as per DGT norms.

26/02/2013

INDIA PACKS.