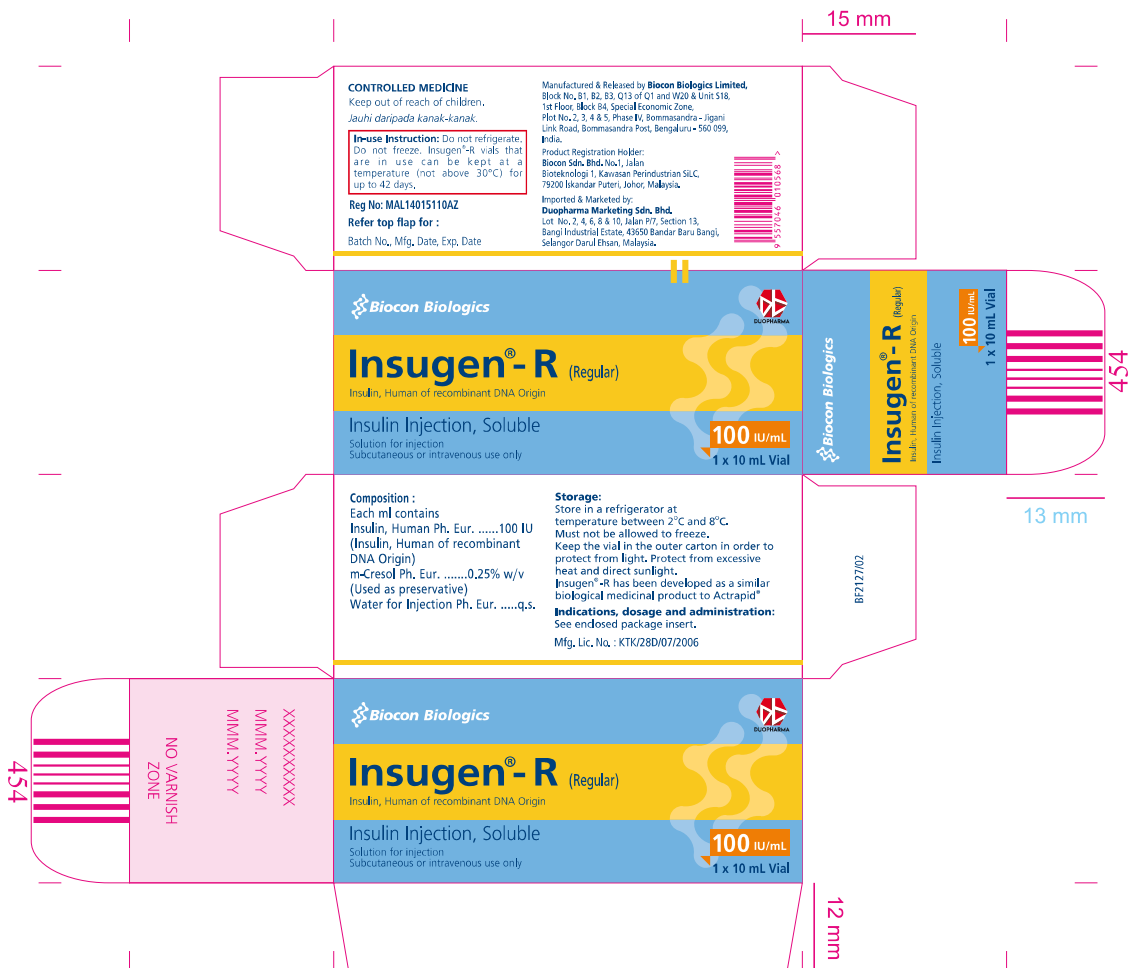


BIOCON FORMULATIONS
MASTER PROOF OF APPROVED PRINTED VIAL CARTON ART WORK
Insugen®-R 100 IU/mL, 10 mL FOR COLOUR COPY
(FOR DUOPHARMA - INDIA MFG) ANNEXURE-4 [Ref. No. : BF/QA/SOP/006]
ARTWORK CODE: BF2127/02



PANTONES

292C 541C 123C 2035C 151C Black 6C 7624C

Size : 27 (L) x 27 (W) x 62 (H) mm

Paper : 300 gsm, Safire graphic board with high gloss aqua varnish, both side tuck-in flap opening.



Cartons should not be bundled.
 Cartons needs to be supplied in flat trays as per attached image.
 Die lines to be same as per attached dwg. no. 70M1158500

Note : Megenta color to be referred for DIE key line.

Pharma code : 454

PREPARED BY:	CHECKED BY:
DATE :	DATE :

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