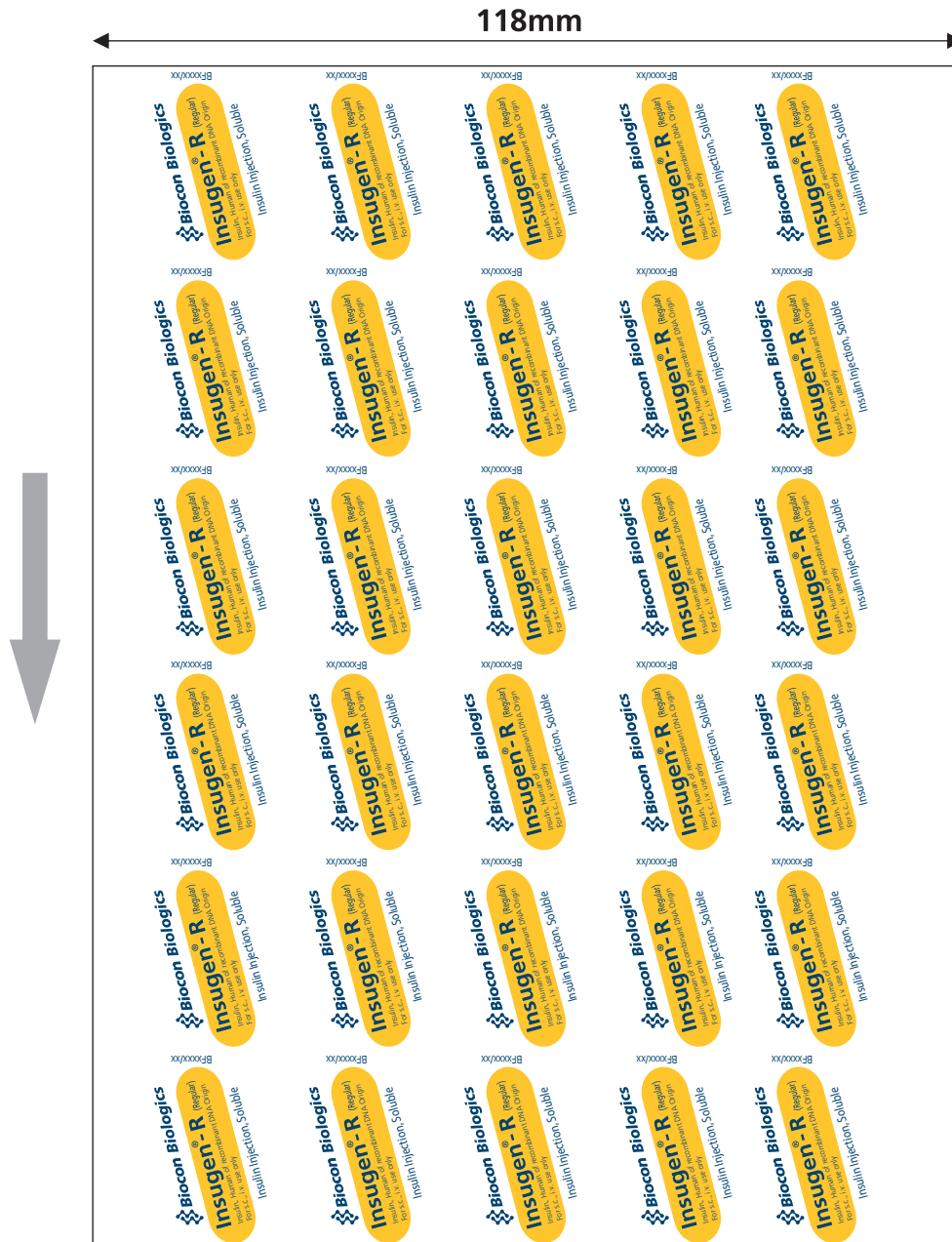


BIOCON FORMULATIONS

MASTER PROOF OF APPROVED PRINTED CARTRIDGE BLISTER FOIL ART WORK Insugen®-R 100 IU/mL, 3 mL FOR COLOUR COPY (FOR MALAYSIA INDIA MFG BBL) ANNEXURE-4 [Ref. No. : S2/BF/QA/SOP/0018] ARTWORK CODE: BFxxxx/xx



SPECIFICATIONS:

- A. Foil width: 118 mm
- B. Thickness of foil : (in micron) 20 micron $\pm$ 8 % (18.4 micron - 21.6 micron)
- C. Grammage of foil (gm/sqmt) :
 - i. Total : 60.0 gsm $\pm$ 8 % (55.2 gsm - 64.8 gsm)
 - ii. Aluminium part : 54.0 gsm $\pm$ 8 % (49.7 gsm - 58.3 gsm)
 - iii. HSL coat : 3 - 6 gsm
- D. Foil should be with N.C. Coating on the top of printing

COLOR :

Pantone 541 C 
Pantone 123 C 

Ink should be Opaque

PREPARED BY:	CHECKED BY:
DATE :	DATE :