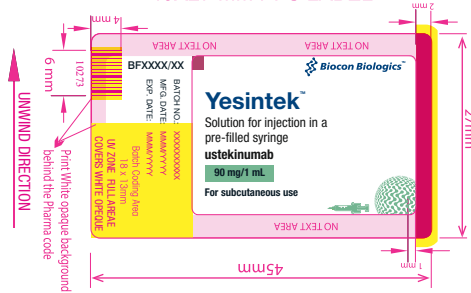

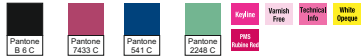



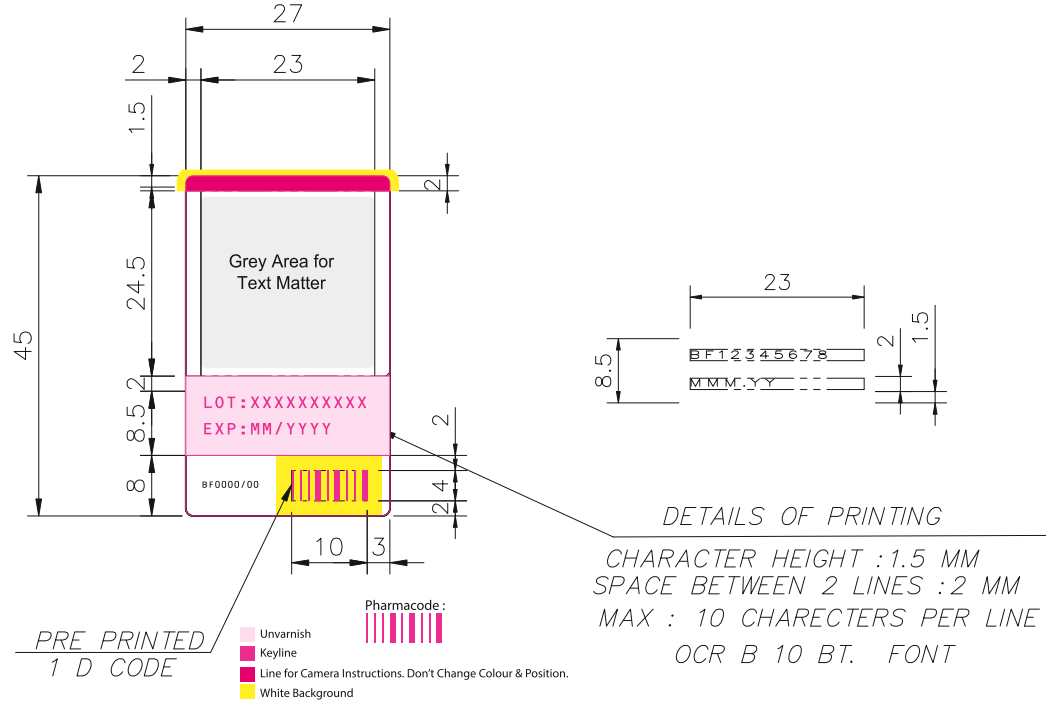
### 45X27 MM PFS LABEL



<b>Product Name</b>	Yesintek 90mg	<b>Component</b>	Label
<b>Dimensions</b>	45 (L) x 27 (W) mm	<b>Artwork Code</b>	BFXXXX/XX
<b>Pharmacode</b>	 10736	<b>Country</b>	MALAYSIA
<b>Font Type</b>	Helvetica Neue LT Pro	<b>Specification: Avery Dennison: AN872 Fasson®</b> PP NG TOP CLEAR S700 LUM-PET30 46 GSM gloss clear polypropylene film Printed self-adhesive transparent film label, PET 30 clear polyester in a roll form	
<b>Font Size</b>	3 pt		
<b>Colors</b>			
			

\\Bblgxpngxpnas\packaging artworks\ARTWORKS\YESINTEK\MALAYSIA - YESINTEK\BF00000-00 YESINTEK 90mg PFS LABEL MALAYSIA

# NEW PFS LABEL KEYLINE FOR NKP MACHINE



**SIZE OF LABEL : 45(L) X 27(W)mm**

**DETAILS OF PRINTING**  
 CHARACTER HEIGHT : 1.5 MM  
 SPACE BETWEEN 2 LINES : 2 MM  
 MAX : 10 CHARECTERS PER LINE  
 OCR B 10 BT. FONT

CODING FORMAT -2		F/S&M/14	
MOCKUP FOR WHITE BACKGROUND 	MOCKUP FOR PRE-PRINTED TEXT 	MOCKUP FOR UNVARNISHED AREA 	
SIZE OF LABEL : 45 X 27	NOTE : - **LABEL RELEASE PAPER : WHITE OPAQUE SILICON PAPER **OCR/OCV & PRINTING IS NOT IN IMA-PG SCOPE M2-PRINTING DETAILS CHANGED AS PER CUSTOMER EMAIL --DT-03.06.2020--SATTAR M1-CUSTOMER NAME CORRECTED --DT-12.03.2020--SATTAR		
PROPOSED LABEL MOCK UP :- CUSTOMER :- BIOCON BIOLOGICS INDIA LIMITED -BANGALORE		DATE : 05.12.2019 PREPARED BY: -SATTAR CHECKED BY: -Sandip.N.Sawant ALL DIMENSIONS ARE IN MM IMA-PG India Private Limited. A wholly-owned subsidiary of IMA S.p.A., Italy Registered Office & Factory : Plot No. R-677, M.I.D.C., T.T.C. Indl. Area, Rabale, Navi Mumbai-400 701, India.	

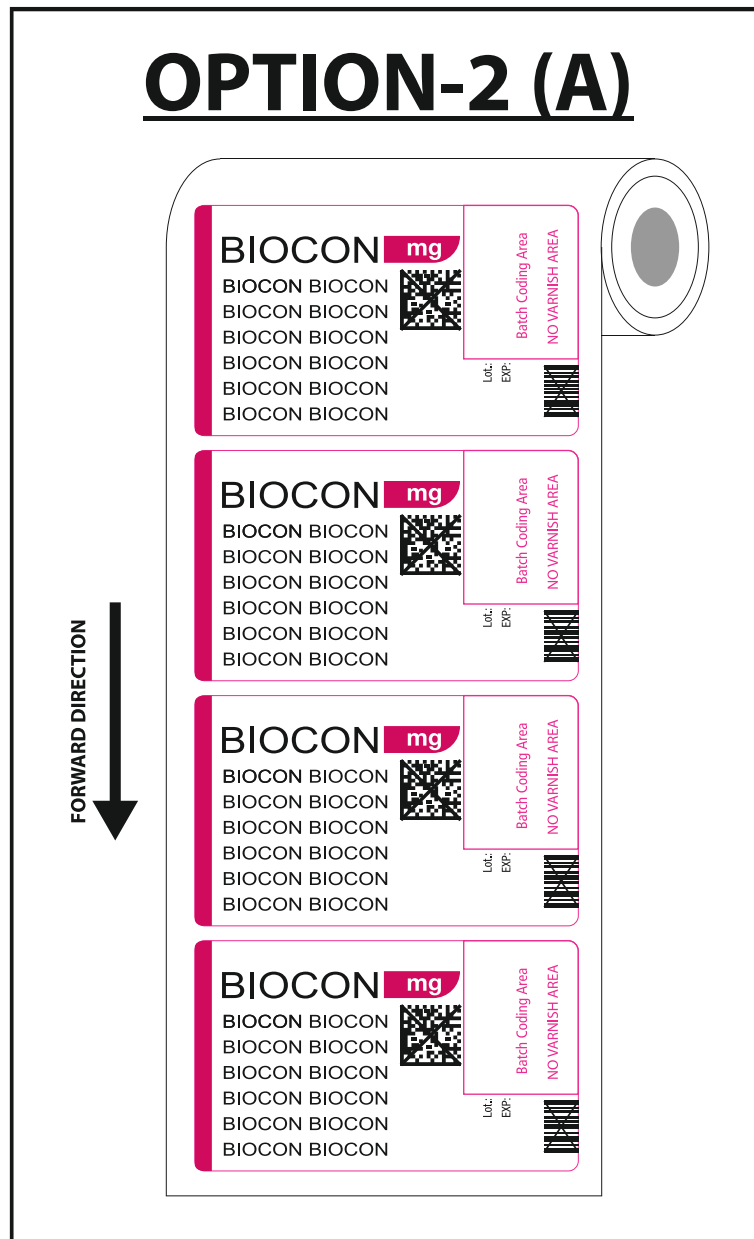
# Winding Design



**Global Printing & Packaging Co. Pvt. Ltd.**

9A, KIADB Industrial Area, 1st Phase, Kumbalagodu,  
Mysore Road, Bangalore -560 074, India

## CHOOSE THE PREFERRED WINDING DIRECTION FOR PFS LABELS





#### Facestock

A bi-axially oriented, gloss clear polypropylene film with a print-receptive topcoating

Basis Weight	46 g/m <sup>2</sup>	ISO 536
Caliper	50 µm	ISO 534

#### Adhesive

A luminescent, acrylic based permanent adhesive.

#### Liner

A clear polyester liner giving optimum smoothness to the adhesive layer.

Basis Weight	42 g/m <sup>2</sup>	ISO 536
Caliper	30 µm	ISO 534

#### Laminate

Total Caliper	103 µm±10%	ISO 534
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#### Performance Data

Initial Tack	19 N/25mm	FTM 9 Glass
Peel Adhesion 90°	12 N/25mm	FTM 2 St.St.
Min. Application Temp.	5 °C	
Service Temperature	-40 °C to 90 °C	
Laetus Value	min 8	

#### Adhesive Performance

S700 LUM is a clear, luminescent adhesive for use with clear filmic face and liner materials. Very good initial tack and adhesion on a wide range of substrates.

#### Applications and Use

The luminescent properties of the product allow automatic label dispensing and/or missing label control using UV-light detection equipment.

For optimal dispensing a relatively high tension on the backing and a sharp beak are recommended.

#### Conversion and Printing

The top coated face material can be printed by letterpress, flexo, gravure and screen, giving good printing results with solvent, UV curing, waterbased inks and hot-foil blocking. Especially with waterbased and UV screen inks, careful selection of the ink and preliminary testing is essential. Material shows excellent register stability on press and excellent flat bed conversion while rotary and magnetic dies need additional care.

Press stability is good with stable, constant register during conversion. Flat bed performance is good while solid and magnetic rotary dies need additional care. (Die bearers must be adjusted to the polyester liner).

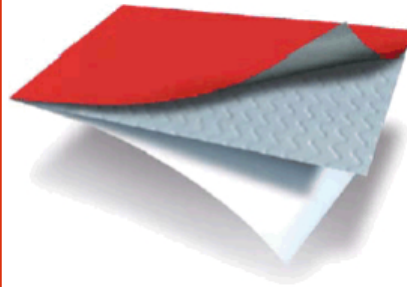
#### Shelf Life

To obtain optimal performance, use this product within one year of the date of manufacture, under storage conditions as defined by FINAT (20-25°C; 40-50%RH). Prolonged storage outside these conditions might reduce the shelf life.

## AN872

### Fasson®

#### PP NG TOP CLEAR S700 LUM-PET30



PP NG TOP CLEAR	
S700 LUM	
PET30	

This is an automatically generated datasheet. All data to be considered as typical values and subject to change without prior notice. Further testing is always recommended.  
If you would like to make a suggestion or comment on this datasheet, please send an email to [datasheet.mgmt@eu.averydennison.com](mailto:datasheet.mgmt@eu.averydennison.com)