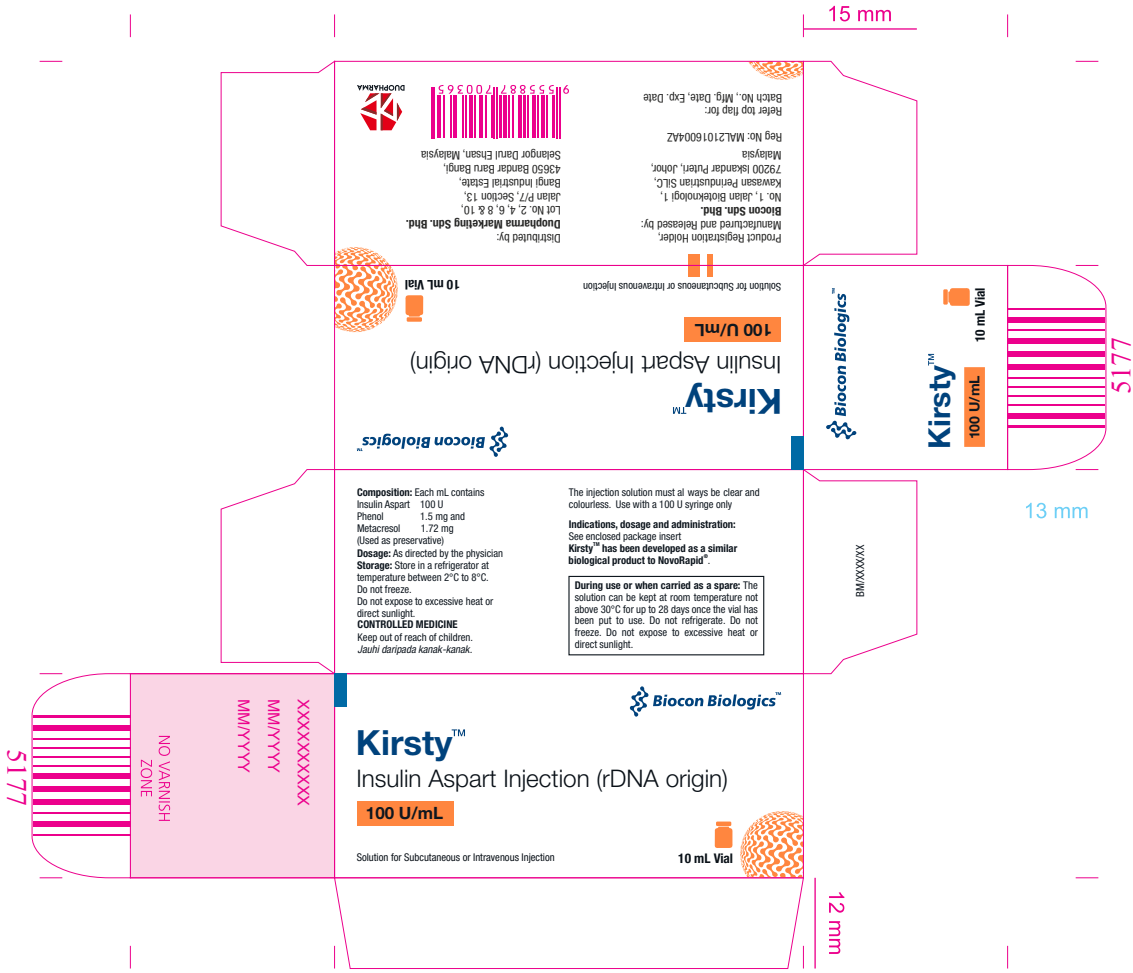
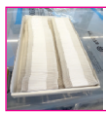
BIOCON FORMULATIONS	
MASTER PROOF OF APPROVED PRINTED ART WORK	**VIAL CARTON**
FOR COLOUR COPY	**KIRSTY 100 U/ml, 10 ml**
ANNEXURE-4 [Ref. No. : BM/QA/SOP/059]	**FOR MALAYSIA**
ARTWORK CODE:	**BM/XXXX/XX**



Size	27 (L) x 27 (W) x 62 (H) mm (±1mm)
Paper	300 gsm ± 10% (270gsm - 330gsm), Safire graphic board with high gloss aqua varnish, both side tuck-in flap opening. Die lines to be same as per attached Dwg. no. 70M1158500
Colours	Pantone B 6 C, Pantone 1575 C, Pantone 2035 C, Pantone 541 C, Pantone 307 C, Pantone 7624 C
Pharma code	536
Note : Magenta color to be referred for DIE key line.	



Cartons should not be bundled.
Cartons needs to be supplied in flat trays as per attached image.
Die lines to be same as per attached dwg. no. 70M1158500

PREPARED BY:	CHECKED BY:
DATE :	DATE :

D:\Jobs G Drive Data\HEALTH CARE\PACKAGING\INTERNATIONAL\MALAYSIA ARTWORKS\KRISTY VIAL & CARTRIDGE\180124

MARCHESINI GROUP

CARTON CLOSURE TUCK–IN

FS Straight–tuck on top

Customer: BIOCON SDN BHD, LEVEL 7, MINER

Drawing # 70M1158300

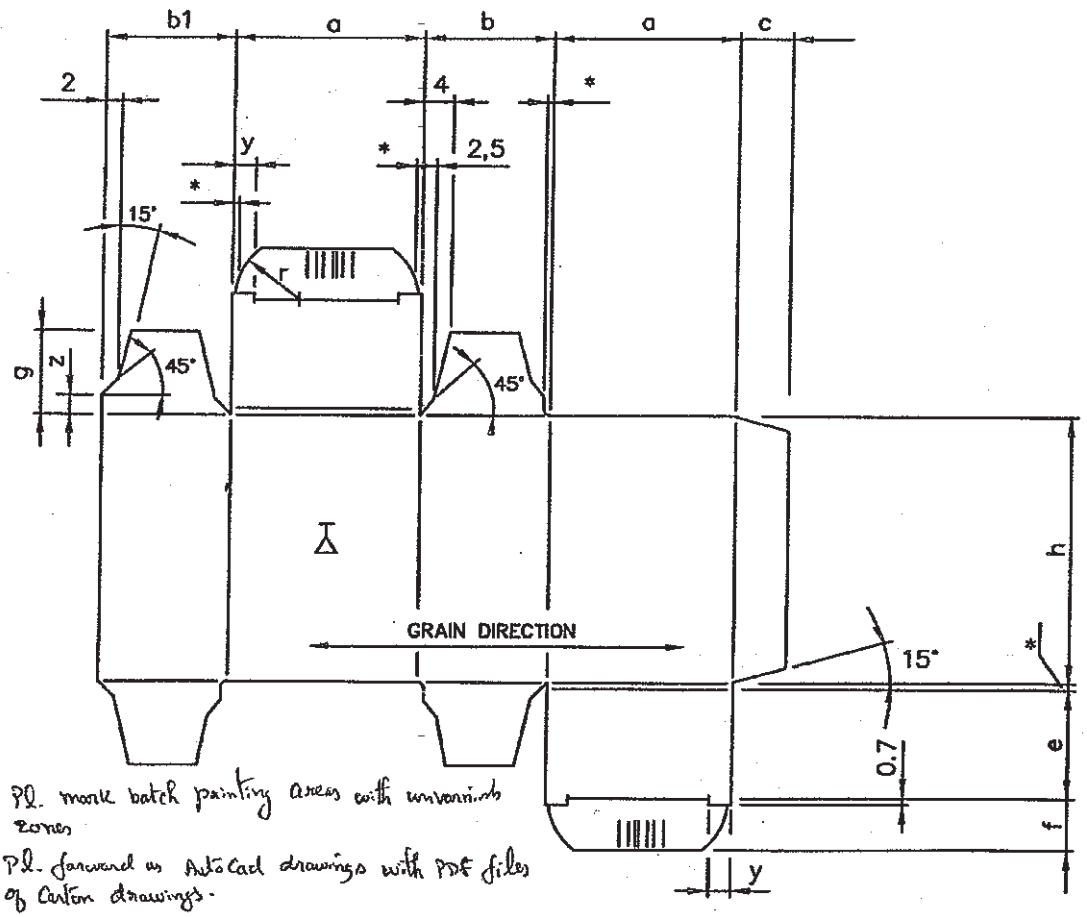
INTERNAL ORDER No. M3120080 | 05/02/2013 DATE | calzolari_p ISSUED BY

RIFERIMENTO SCHEDA PRODOTTO

MA255 CARTONER

MYS123101047 INTERNAL PROJECT No.

PRODUCT NAME	A	B	H	a	b	b1	c	e	f	g	h	y	z	r	m
3ml	25	25	48	24,5	24,5	24	12	23	12	17,8	46,5	5	3	14	
10ml	27	27	62	26,5	26,5	26	12	25	13	19,2	60,5	5	3	15	
TRAY	85	20	115	84,5	19,5	19	11	18,5	11	15	113,5	6	3,5	13	



a) Pl. mark batch painting areas with unvarnish zones

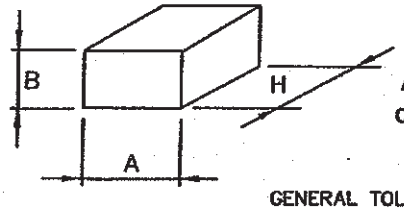
b) Pl. forward us AutoCad drawings with PDF files of Carton drawings.

INK/DEBOSS.CODING ON UNCOATED–UNPRINTED AREA

CODE ZONE

* MATERIAL THICKNESS (0.3 – 0.7)

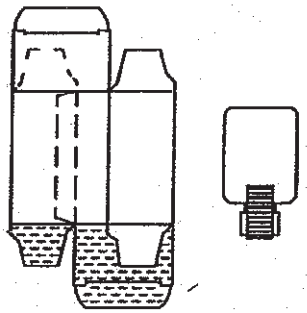
BOARD GAUGE (G) = 250–400 gr.mq.



A.B.H EXTERNALS CARTON DIMENSIONS

GENERAL TOLLERANCE ±0.2

Y VIEW OF THE CARTON ON THE PRINTED SIDE



PRODUCT INSERTION

CARTON TRAVEL IN M/C

26/02/2013. 26/02/2013 26/02/2013 26/02/2013

c) Specify max font size (readable) with max characters to be printed. as per DGFT norms

26/02/2013

MALAYSIA PACKS