| BIOCON FORMULATIONS | |
|---|---|
| MASTER PROOF OF APPROVED PRINTED ART WORK | **CARTRIDGE CARTON** |
| FOR COLOUR COPY | **KIRSTY 100 U/ml, 5X3 ml** |
| ANNEXURE-4 [Ref. No. : BM/QA/SOP/059] | **FOR MALAYSIA** |
| ARTWORK CODE: | **BM/XXXX/XX** |




| | |
|---|---|
| **Size** | L85 x W20 x H115 (±1mm) |
| **Paper** | 320 GSM COATED FOLDED BOX BOARD (CFBB) with aquous varnish [320 GSM ± 10% (288 GSM - 352 GSM)] |
| **Colours** | Pantone B 6 C, Pantone 1575 C, Pantone 2035 C, Pantone 541 C, Pantone 307 C, Pantone 7624 C |
| **Pharma code** | 536 |
| **Note : Megenta** color to be referred for DIE key line. | |



Cartons should not be bundled.
Cartons needs to be supplied in flat trays as per attached image.

Die lines to be same as per attached dwg. no. 70M1158300

**Note :** CARTON WITH REVERSE TUCK-IN FLAP TYPE
FOR AUTO-CARTONATOR PACKING.
TUCK-IN FLAPS TO BE FREE OF VARNISH.

| PREPARED BY: | CHECKED BY: |
|---|---|
| DATE : | DATE : |

D:\Jobs G Drive Data\HEALTH CARE\PACKAGING\INTERNATIONAL\MALAYSIA ARTWORKS\KRISTY VIAL & CARTRIDGE\180124

INTERNAL ORDER No. M3120080 | calzolari_p | ISSUED BY
05/02/2013 | DATE
RIFERIMENTO SCHEDA PRODOTTO

MARCHESINI GROUP

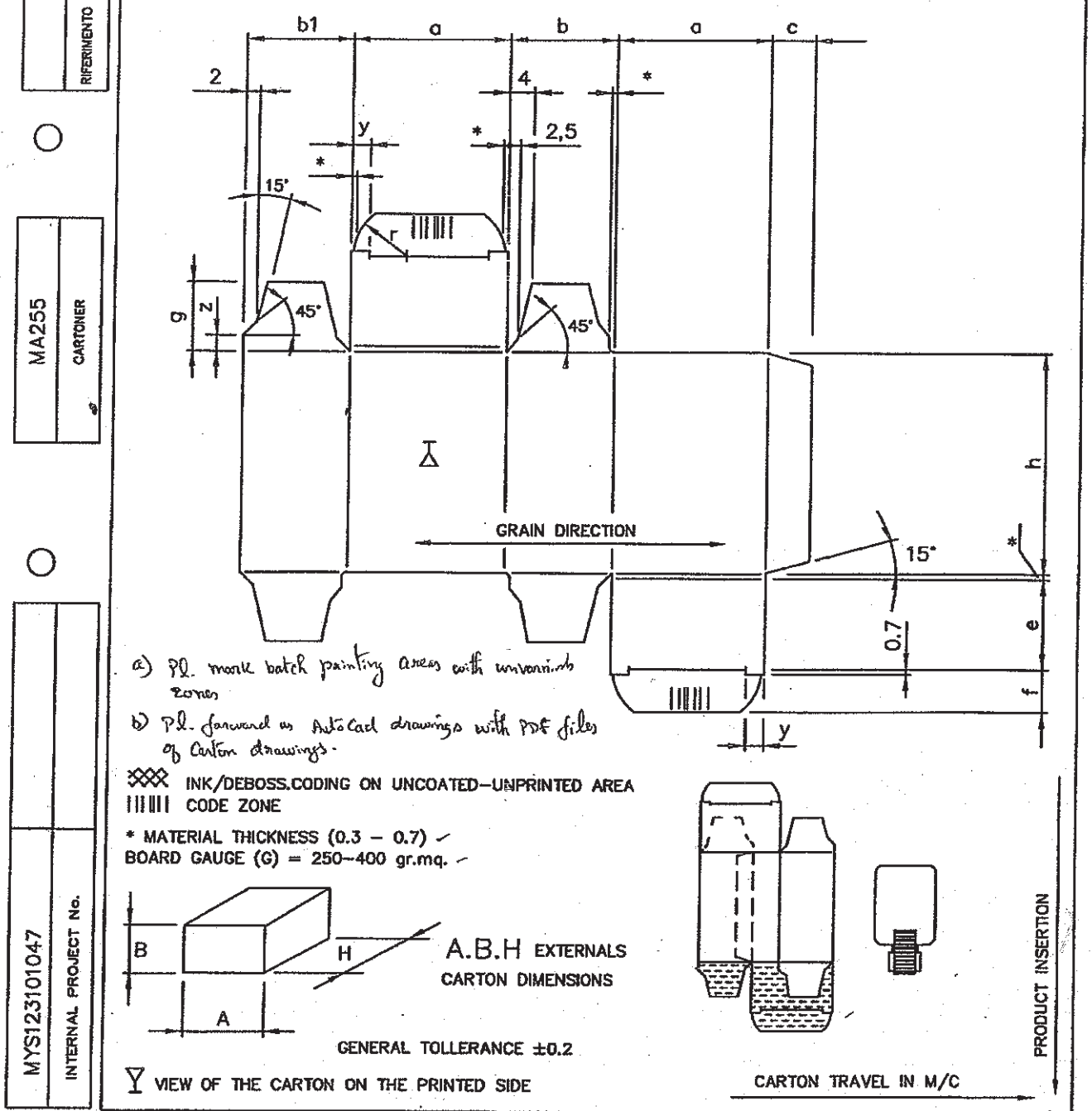
# CARTON CLOSURE TUCK–IN

FS Straight–tuck on top

Customer: BIOCON SDN BHD, LEVEL 7, MINER

Drawing # 70M1158300

| PRODUCT NAME | A | B | H | a | b | b1 | c | e | f | g | h | y | z | r | m |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| 3ml | 25 | 25 | 48 | 24,5 | 24,5 | 24 | 12 | 23 | 12 | 17,8 | 46,5 | 5 | 3 | 14 | |
| 10ml | 27 | 27 | 62 | 26,5 | 26,5 | 26 | 12 | 25 | 13 | 19,2 | 60,5 | 5 | 3 | 15 | |
| TRAY | 85 | 20 | 115 | 84,5 | 19,5 | 19 | 11 | 18,5 | 11 | 15 | 113,5 | 6 | 3,5 | 13 | |




MA255 | CARTONER

MYS123101047 | INTERNAL PROJECT No.

a) Pl. mark batch painting areas with environmental zones

b) Pl. forward as AutoCad drawings with PDF files of Carton drawings.

INK/DEBOSS.CODING ON UNCOATED–UNPRINTED AREA

CODE ZONE

* MATERIAL THICKNESS (0.3 – 0.7)

BOARD GAUGE (G) = 250–400 gr.mq.




A.B.H EXTERNALS CARTON DIMENSIONS

GENERAL TOLLERANCE ±0.2

VIEW OF THE CARTON ON THE PRINTED SIDE

c) Specify max font size (readable) with max characters to be printed. as per DGFT norms

26/02/2013 26/02/2013 26/02/2013 26/02/2013 26/02/2013

MALAYSIA PACKS