

BIOCON MALAYSIA  
MASTER PROOF OF APPROVED PRINTED **CARTRIDGE CARTON** ART WORK  
**Basalog 100 IU/mL, 5 x 3 mL** FOR COLOUR COPY  
(FOR DUOPHARMA - SALES MALAYSIA MFG) ANNEXURE- 4 [Ref. No. : BM/QA/SOP/059]  
ARTWORK CODE: **BM/0047/XX**



**Size** : L85 x W20 x H115 (±1mm)  
**Paper** : 320 GSM COATED FOLDED BOX BOARD (CFBB)  
with aqueous varnish [320 GSM ± 10% (288 GSM - 352 GSM)]  
**Note** : CARTON WITH REVERSE TUCK-IN FLAP TYPE  
FOR AUTO-CARTONATOR PACKING.  
TUCK-IN FLAPS TO BE FREE OF VARNISH.  
Die lines to be same as per attached dwg. no. 70M1158300

- PANTONE 292 C
- PANTONE 541 C
- PANTONE 258 C
- PANTONE 2035 C
- Black C
- PANTONE 7624 C

**Pharma Code** :



Cartons should not be bundled.  
Cartons needs to be supplied in  
flat trays as per attached image.

|              |             |
|--------------|-------------|
| PREPARED BY: | CHECKED BY: |
| DATE :       | DATE :      |

D:\e drive\Jobs G Drive Data\HEALTH CARE\PACKAGING\INTERNATIONAL\MALAYSIA ARTWORKS\DUOPHARMA\MALAYSIA MFG\BASALOG CARTRIDGE MALAYSIA MFG\240222

INTERNAL ORDER No. M3120080  
05/02/2013  
DATE  
ISSUED BY  
RIFERIMENTO SCHEMA PRODOTTO

MA255  
CARTONER

MYS123101047  
INTERNAL PROJECT No.



# CARTON CLOSURE TUCK-IN

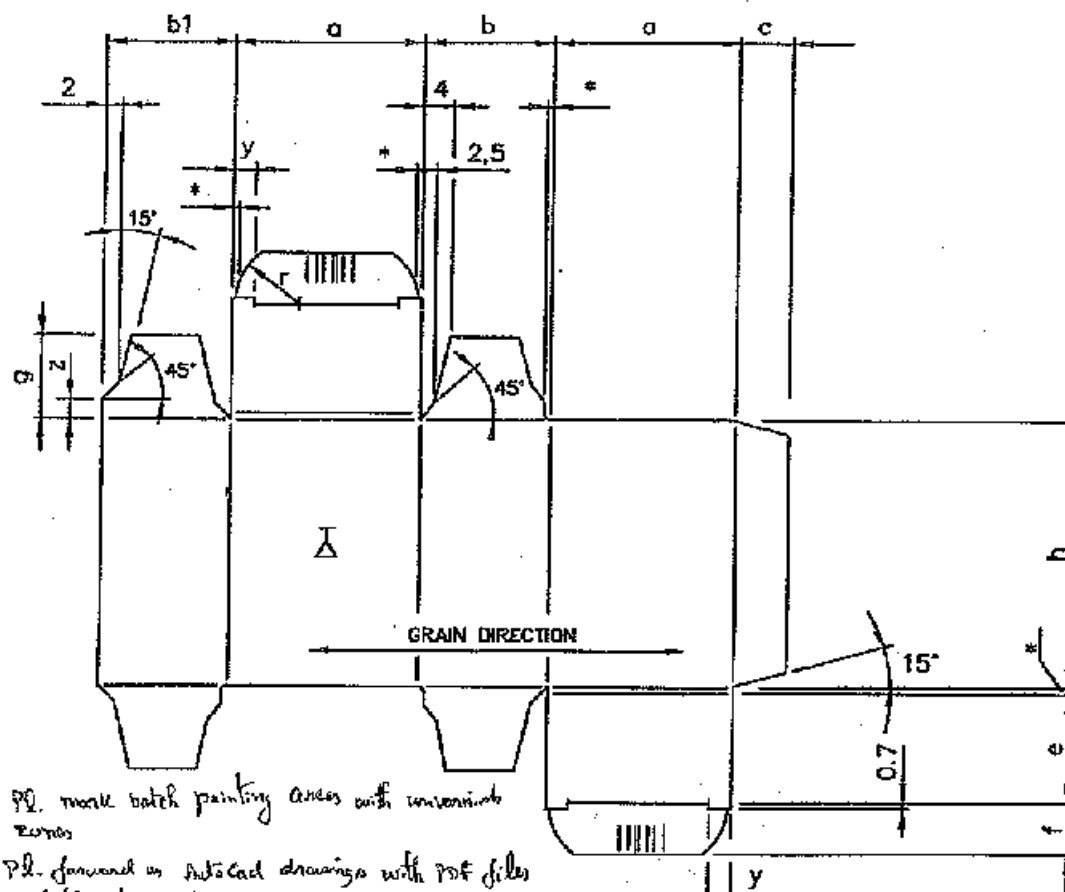
FS Straight-tuck on top

Customer: BIOCON SDN BHD, LEVEL 7, MINER

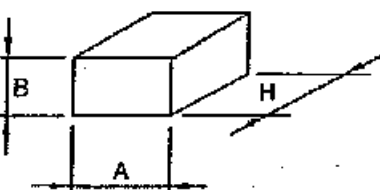
Drawing #

70M1158300

| PRODUCT NAME | A  | B  | H   | a    | b    | b1 | c  | e    | f  | g    | h     | y | z   | r  | m |
|--------------|----|----|-----|------|------|----|----|------|----|------|-------|---|-----|----|---|
| 3ml          | 25 | 25 | 48  | 24,5 | 24,5 | 24 | 12 | 23   | 12 | 17,8 | 46,5  | 5 | 3   | 14 |   |
| 10ml         | 27 | 27 | 62  | 26,5 | 26,5 | 26 | 12 | 25   | 13 | 19,2 | 60,5  | 5 | 3   | 15 |   |
| TRAY         | 85 | 20 | 115 | 84,5 | 19,5 | 19 | 11 | 18,5 | 11 | 15   | 113,5 | 6 | 3,5 | 13 |   |
|              |    |    |     |      |      |    |    |      |    |      |       |   |     |    |   |
|              |    |    |     |      |      |    |    |      |    |      |       |   |     |    |   |
|              |    |    |     |      |      |    |    |      |    |      |       |   |     |    |   |



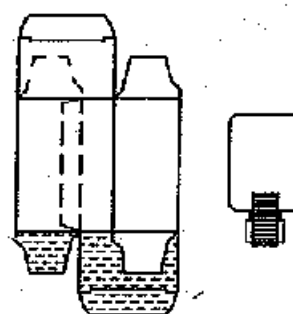
- a) P.L. make batch printing areas with convenient zones
- b) P.L. forward us AutoCad drawings with pdf files of carton drawings.
- XXXX INK/DEBOSS CODING ON UNCOATED-UNPRINTED AREA
- ||||| CODE ZONE
- \* MATERIAL THICKNESS (0.3 - 0.7) ✓
- BOARD GAUGE (G) = 250-400 gr.mq. ✓



A.B.H. EXTERNALS  
CARTON DIMENSIONS

GENERAL TOLLERANCE  $\pm 0.2$

VIEW OF THE CARTON ON THE PRINTED SIDE



CARTON TRAVEL IN M/C

PRODUCT INSERTION

26/02/2013

26/02/2013

26/02/2013

26/02/2013

c) specify max font size (readable) with max characters to be printed, as per DGT norms

26/02/2013

MALAYSIA PACKS