

BIOCON MALAYSIA
MASTER PROOF OF APPROVED PRINTED **CARTRIDGE CARTON** ART WORK
Basalog 100 IU/mL, 5 x 3 mL FOR COLOUR COPY
(FOR DUOPHARMA - TENDER MALAYSIA MFG) ANNEXURE- 4 [Ref. No. : BM/QA/SOP/059]
ARTWORK CODE: **BM/0050/XX**



Size : L85 x W20 x H115 (±1mm)
Paper : 320 GSM COATED FOLDED BOX BOARD (CFBB)
with aqueous varnish [320 GSM ± 10% (288 GSM - 352 GSM)]
Note : CARTON WITH REVERSE TUCK-IN FLAP TYPE
FOR AUTO-CARTONATOR PACKING.
TUCK-IN FLAPS TO BE FREE OF VARNISH.
Die lines to be same as per attached dwg. no. 70M1158300

- PANTONE 292 C
- PANTONE 541 C
- PANTONE 258 C
- PANTONE 2035 C
- Black C
- PANTONE 7624 C

Pharma Code :



Cartons should not be bundled.
Cartons needs to be supplied in
flat trays as per attached image.

PREPARED BY:	CHECKED BY:
DATE :	DATE :

INTERNAL ORDER No. M3120080
05/02/2013
DATE
ISSUED BY
RIFERIMENTO SCHEMA PRODOTTO

MA255
CARTONER

MYS123101047
INTERNAL PROJECT No.



CARTON CLOSURE TUCK-IN

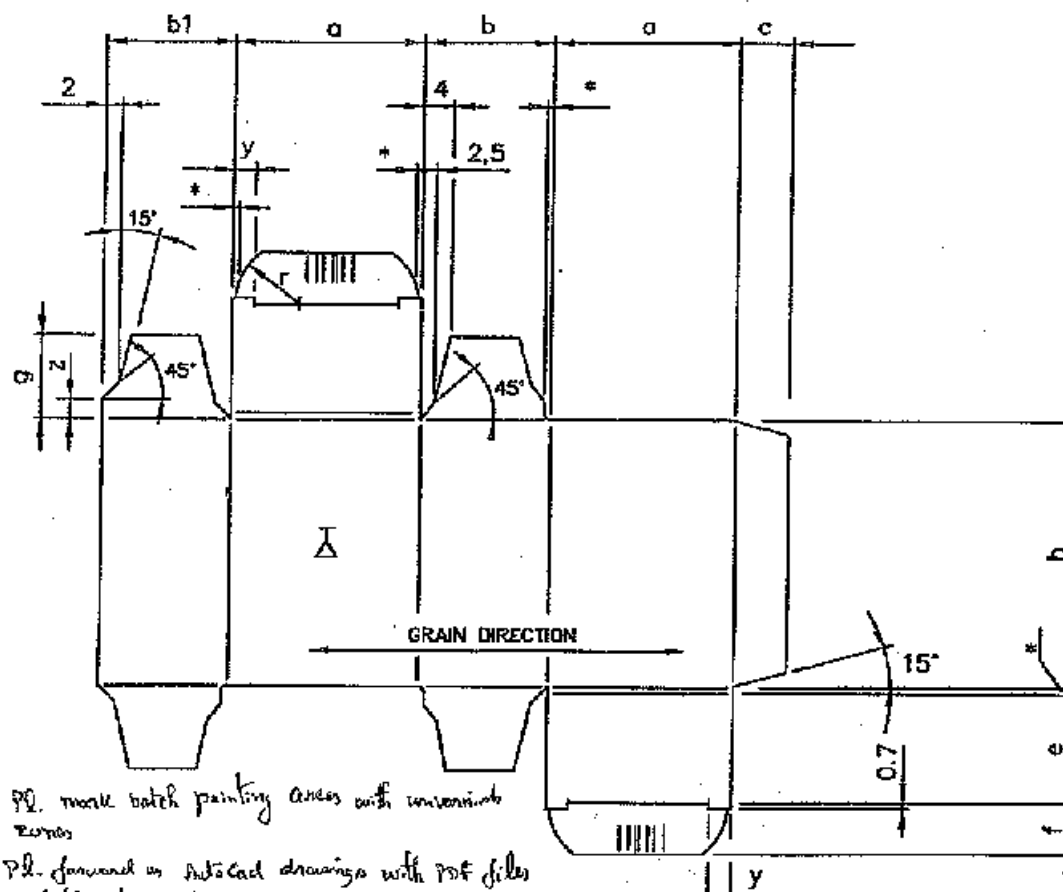
FS Straight-tuck on top

Customer: BIOCON SDN BHD, LEVEL 7, MINER

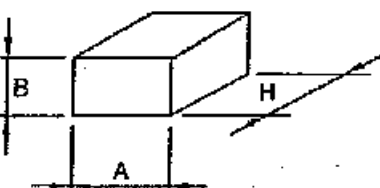
Drawing #

70M1158300

PRODUCT NAME	A	B	H	a	b	b1	c	e	f	g	h	y	z	r	m
3ml	25	25	48	24,5	24,5	24	12	23	12	17,8	46,5	5	3	14	
10ml	27	27	62	26,5	26,5	26	12	25	13	19,2	60,5	5	3	15	
TRAY	85	20	115	84,5	19,5	19	11	18,5	11	15	113,5	6	3,5	13	



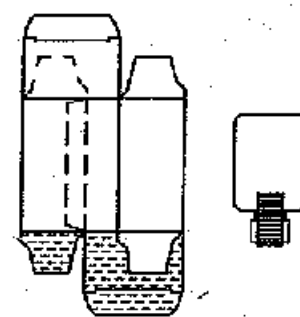
- a) P.L. make batch printing areas with convenient zones
- b) P.L. forward us AutoCad drawings with pdf files of carton drawings.
- XXXX INK/DEBOSS CODING ON UNCOATED-UNPRINTED AREA
- ||||| CODE ZONE
- * MATERIAL THICKNESS (0.3 - 0.7) ✓
- BOARD GAUGE (G) = 250-400 gr.mq. ✓



A.B.H. EXTERNALS
CARTON DIMENSIONS

GENERAL TOLLERANCE ±0.2

VIEW OF THE CARTON ON THE PRINTED SIDE



PRODUCT INSERTION

CARTON TRAVEL IN M/C

26/02/2013
26/02/2013
26/02/2013
c) specify max font size (readable) with max characters to be printed, as per DGT norms
26/02/2013

MALAYSIA PACKS