

BIOCON FORMULATIONS
MASTER PROOF OF APPROVED PRINTED LEAFLET ART WORK
ZUHERA® 150 FOR COLOUR COPY
[FOR MALAYSIA] ANNEXURE- 4 [Ref. No. : 52/FB/QA/SOP/0018]
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FRONT

ZUHERA® is a biosimilar of Herceptin. In vitro, preclinical and clinical studies have demonstrated similarity between ZUHERA® and the reference trastuzumab product. Hence, this document includes publicly available information on the reference trastuzumab product in this document, when data on the reference (original) trastuzumab product is being described to the term "trastuzumab (Herceptin)" is used. The term "trastuzumab" is used to describe properties generally applicable to the trastuzumab molecule that are derived based on observations with the reference product. Where information or instructions specific to ZUHERA® is presented, the term "ZUHERA®" is used.

COMPOSITION
150 mg multi-dose vials containing powder for concentrate for solution for intravenous infusion. Reconstituted ZUHERA® concentrate contains approximately 21 mg/mL of trastuzumab, a humanised IgG1 monoclonal antibody expressed in Chinese hamster ovary cell suspension culture, and purified by affinity and ion-exchange chromatography including specific viral inactivation and removal procedures.

List of Excipients:
L-Histidine, L-Histidine hydrochloride, Polysorbate 20, Trehalose dihydrate

DOSSAGE FORM
Powder for concentrate for solution for infusion.

ZUHERA® is a white to pale yellow lyophilised powder.

WARNING: CARDIAC DYSFUNCTION, INFUSION REACTIONS, PULMONARY TOXICITY AND EMBRYO/FETAL TOXICITY
For complete details refer to the section Warnings and Precautions.
Cardiac Dysfunction: Congestive heart failure may result from treatment with trastuzumab. It may manifest as congestive heart failure and decreased left ventricular ejection fraction. Such events had the highest incidence when trastuzumab was given with chemotherapy regimens containing anthracyclines.

• Before and during treatment with trastuzumab, left ventricular function must be evaluated in the sections Warnings and Precautions and Dose and Method of Administration in the full package insert.

Infusion Reactions: Pulmonary Toxicity
Trastuzumab needs to be discontinued for anaphylaxis, angioedema, interstitial pneumonitis, or acute respiratory distress syndrome [refer to the section Warnings and Precautions in the full package insert].

Embryo-Fetal Toxicity
Trastuzumab exposure during pregnancy can result in oligohydramnios and can be complicated by pulmonary hypoplasia and neonatal death [refer to the section Warnings and Precautions in the full package insert].

PHARMACODYNAMIC AND PHARMACOKINETIC PROPERTIES
Pharmacodynamic Properties
ZUHERA® is a monoclonal antibody. Antineoplastic agents, monoclonal antibodies
ATC code: L01XC03

Mechanism of Action
The humanised monoclonal IgG1 antibody trastuzumab is produced by recombinant DNA technology, and contains complementary-determining regions from a mouse anti-HER2 (erbB2) species for the extracellular domain of the human epidermal growth factor receptor 2 protein (HER2), along with human framework sequences. The HER2 receptor becomes constitutive instead of inducible in tumour cells. This is a result of increased cell surface expression/overexpression of HER2 protein caused by HER2 gene amplification. Overexpression is seen in 25% to 30% of primary breast cancers and in 6.8% to 14.2.6% gastric cancers. Trastuzumab binds to sub-domain IV, a juxta-membrane region of HER2's extracellular domain (erbB2) species for the extracellular domain of the human epidermal growth factor receptor 2 protein (HER2) containing regimen. Through there was HER2 signalling and prevents the proteolytic cleavage of its extracellular domain, which is an activation mechanism of HER2. In vitro assays and animal, trastuzumab is reported to have inhibited proliferation of human tumour cells overexpressing HER2. Trastuzumab also preferentially mediates antibody-dependent cell-mediated cytotoxicity (ADCC) on tumour cells overexpressing HER2.

Pharmacokinetic Properties
Double-blind, parallel-group, comparative clinical study in patients with HER2-positive metastatic breast cancer showed that the pharmacokinetic profile of ZUHERA® was similar to that of trastuzumab after single- and multi-dose regimens. As a part of global clinical development, two phase 1 studies (1) Single-center, single-dose, 2-period, randomized, double-blind, cross-over study and (2) Single-center, randomized, double-blind, parallel-group study were conducted in normal healthy volunteers. Both studies showed that pharmacokinetic profile of Trastuzumab of Bioclon was similar to that of trastuzumab (Herceptin). In addition, a multicenter, double-blind, randomized, parallel-group, phase III study showed that pharmacokinetic, efficacy, safety and immunogenicity profiles of Trastuzumab of Bioclon was similar to trastuzumab (Herceptin) in patients with HER2-positive metastatic breast cancer (MBC).

The following data for pharmacokinetics in various patient populations treated with trastuzumab is summarized from publicly available information.

Breast Cancer
Clinical Trials for Herceptin
A population pharmacokinetics method was used to model steady-state pharmacokinetics in metastatic breast cancer patients given 4 mg/kg trastuzumab (Herceptin) weekly for 1 year. The study was conducted in normal healthy volunteers. Both studies showed that pharmacokinetic profile of Trastuzumab of Bioclon was similar to that of trastuzumab (Herceptin). In addition, a multicenter, double-blind, randomized, parallel-group, phase III study showed that pharmacokinetic, efficacy, safety and immunogenicity profiles of Trastuzumab of Bioclon was similar to trastuzumab (Herceptin) in patients with HER2-positive metastatic breast cancer (MBC).

Table 1: Trastuzumab Steady-State Pharmacokinetic Parameters

| Parameter | Mean Value |
|------------------------|---------------------------------------|
| Terminal half-life | 28.5 days (95% CI, 25.5 to 32.8 days) |
| Weekly AUC | 578 mg•day/L |
| Clearance | 0.225 L/day |
| Volume of distribution | 2.95 L |
| Peak concentration | 110 mg/L |
| Tough concentration | 66 mg/L |

Patients with early breast cancer were administered an initial loading dose of 8 mg/kg followed by a three-weekly maintenance dose of 2 mg/kg for 1 year. The steady state mean maximum concentration (C_{max}) was 225 µg/mL and mean minimum concentration (C_{min}) was 68 µg/mL at day 21 of cycle 18, the last cycle of treatment for 1 year of treatment. The pharmacokinetics did not appear to be affected by concomitant anthracycline/cyclophosphamide or paclitaxel chemotherapy, or concomitant trastuzumab.

Metastatic Gastric Cancer
Clinical Trials for Herceptin
A two compartment nonlinear population pharmacokinetic model was used to estimate the steady state pharmacokinetics in Metastatic Gastric Cancer patients (given 8 mg/kg trastuzumab) [referred to as ZUHERA® in this document] administered in a phase 3 trial. At very low serum concentrations (below 10 µg/mL), non-linear clearance is 7-fold higher than linear clearance. At high serum concentrations, linear clearance dominates and the half-life is approximately 26 days. The mean predicted steady state area under the concentration-time curve (AUC_∞) over a period of 3 weeks at steady state is approximately 1213 mg•day/L, and the median steady-state C_{min} and C_{max} are approximately 12.2 mg/L and 27.6 mg/L, respectively.

Pharmacokinetics in Special Populations
Clinical Trials for Herceptin

The pharmacokinetics of trastuzumab have not been studied specifically in elderly patients, patients with renal impairment, or patients with hepatic impairment. However, in the trials conducted with trastuzumab, distribution and elimination were not noted to be affected by age and renal impairment (see **Dose and Method of Administration**).

CLINICAL EFFICACY
The clinical efficacy of ZUHERA® plus docetaxel was assessed in a randomised, double-blind, comparative phase 3 study in patients with HER2-positive metastatic breast cancer (MBC) without prior chemotherapy. There were no relevant differences between ZUHERA® and trastuzumab with regard to overall response rate, clinical benefit rate and progression-free survival rate (at 24 weeks) in MBC.

As a part of global clinical development, the clinical efficacy of Trastuzumab of Bioclon plus docetaxel/paclitaxel was assessed in a multicenter, double-blind, randomized, parallel-group, phase III study in MBC patients. There were no relevant differences between ZUHERA® and trastuzumab with regard to overall response rate, clinical benefit rate and progression-free survival and overall survival at 48 weeks.

The following data for clinical efficacy in various patient populations treated with trastuzumab is summarized from publicly available information.

CLINICAL TRIALS FOR HERCEPTIN
Metastatic Breast Cancer (MBC)
The following regimens were evaluated in clinical studies with trastuzumab (Herceptin).
• Trastuzumab (Herceptin) monotherapy (in MBC patients with tumours overexpressing HER2 who had failed 1 chemotherapy regimen for metastatic disease).
• First-line combination therapy:
• Trastuzumab (Herceptin) with paclitaxel (in MBC patients with tumours overexpressing HER2 who had previously received anthracycline-based adjuvant chemotherapy)
• Trastuzumab (Herceptin) with an anthracycline (doxorubicin or epirubicin) plus cyclophosphamide (AC), in MBC patients with tumours overexpressing HER2 who had never received an anthracycline.
• Trastuzumab (Herceptin) with docetaxel (in HER2-positive MBC patients)
• Trastuzumab (Herceptin) with anastrozole (in hormone-receptor-positive MBC patients with tumours overexpressing HER2).

The following results were observed in clinical studies with trastuzumab:
• Trastuzumab (Herceptin) monotherapy (second-or-third-line) produced an objective response rate of 15%, and a median duration of survival of 13 months; in women with MBC overexpressing HER2.
First-line combination therapy
• Trastuzumab (Herceptin) and paclitaxel in women with HER2-overexpressing MBC tumours prolonged the median time to disease progression significantly (compared with paclitaxel alone), and increased the tumour response and one-year survival rate. There was an increase of 3.9 months in median time to disease progression relative to paclitaxel alone (6 months for combination treatment vs. 3.0 months).
• Trastuzumab (Herceptin) plus anthracycline plus cyclophosphamide prolonged median time to disease progression, compared to that in the patients treated with only an anthracycline and cyclophosphamide (7.8 months, versus 6.1 months; p<0.001).
• Trastuzumab (Herceptin) and docetaxel in HER2-positive MBC patients significantly increased overall response rate (61%, versus 34% for docetaxel alone), and prolonged median time to disease progression by 5.6 months, and median overall survival was significantly increased (31.2 months, versus 22.7 months for docetaxel alone).
• Trastuzumab (Herceptin) and anastrozole in HER2-overexpressing, hormone-receptor-positive and anastrozole in HER2-overexpressing, hormone-receptor-positive MBC patients in the trastuzumab (Herceptin) plus anastrozole arm, progression-free survival was double, 4.8 months versus 2.4 months for anastrozole alone. In addition, partial response (20.3%, versus 6.8%), clinical benefit rate (42.7% versus 27.9%), time to progression (4.8 months versus 2.4 months), and median overall survival (extended by 4.6 months in the combination arm) were also improved. Time to response and duration of response were not different for the groups. After disease progression 70% of the patients in the anastrozole-alone arm crossed over to a trastuzumab (Herceptin)-containing regimen. Though there was no statistically significant difference, 52% of trastuzumab (Herceptin) plus anastrozole patients survived for at least 2 years, versus 45% of the anastrozole-alone patients.

Metastatic Gastric Cancer
ZUHERA® in combination with capecitabine or intravenous 5-fluorouracil and cisplatin is indicated for the treatment of patients with HER2-positive advanced adenocarcinoma of the stomach or gastro-oesophageal junction who have not received prior anti-cancer treatment for their metastatic disease.

ZUHERA® should only be used in patients with metastatic gastric cancer whose tumour have HER2 overexpression as defined by immunohistochemistry (IHC2+) and a confirmatory IHC3 or FISH (fluorescence in situ hybridization) result, or by an IHC3+ result. Accuracy of immunohistochemistry assay method should be confirmed.
DOSE AND METHOD OF ADMINISTRATION
Before starting ZUHERA® treatment, HER2 testing is mandatory.
• Administer ZUHERA® as intravenous infusion.
• ZUHERA® is not to be administered as intravenous push or bolus.
• Trastuzumab (Herceptin) should be administered with docetaxel and carboplatin. In combination with trastuzumab (Herceptin) and anastrozole in HER2-overexpressing, hormone-receptor-positive and anastrozole in HER2-overexpressing, hormone-receptor-positive MBC patients. In the trastuzumab (Herceptin) plus anastrozole arm, progression-free survival was double, 4.8 months versus 2.4 months for anastrozole alone. In addition, partial response (20.3%, versus 6.8%), clinical benefit rate (42.7% versus 27.9%), time to progression (4.8 months versus 2.4 months), and median overall survival (extended by 4.6 months in the combination arm) were also improved. Time to response and duration of response were not different for the groups. After disease progression 70% of the patients in the anastrozole-alone arm crossed over to a trastuzumab (Herceptin)-containing regimen. Though there was no statistically significant difference, 52% of trastuzumab (Herceptin) plus anastrozole patients survived for at least 2 years, versus 45% of the anastrozole-alone patients.

Early Breast Cancer (EBC)
Neoadjuvant and adjuvant trastuzumab (Herceptin) were evaluated in patients with HER2-positive locally advanced or inflammatory breast cancer. In this phase 3, multicentre, open-label, randomized trial, patients were randomly assigned (1:1) to receive neoadjuvant trastuzumab (Herceptin) plus chemotherapy, followed by adjuvant trastuzumab (Herceptin) for 1 year or the same neoadjuvant chemotherapy alone. 5-year event-free survival was achieved by more patients in the trastuzumab (Herceptin) plus chemotherapy group than the patients in the chemotherapy alone group (58% versus 43%; hazard ratio 0.64, 95% confidence interval [CI] 0.40-0.93; p<0.016).

A separate trial compared 2-year adjuvant trastuzumab (Herceptin) treatment with 1-year adjuvant trastuzumab (Herceptin) treatment in patients with HER2-positive early breast cancer. In this multicentre, randomised, open-label, phase 3 trial, patients were randomly assigned (1:1) to three groups: 2-year trastuzumab (Herceptin), 1-year trastuzumab (Herceptin) and observation. Patients received trastuzumab (Herceptin) following surgery and adjuvant and/or neoadjuvant chemotherapy, with or without radiation therapy. There was no significant difference in the primary endpoint, disease-free survival, between 1-year and 2-year trastuzumab (Herceptin) groups (hazard ratio 0.99, 95% CI 0.85-1.14, p=0.86). Despite crossover of 52% patients from the observation group to trastuzumab (Herceptin) therapy, 1-year trastuzumab (Herceptin) treatment was associated with a statistically significant improvement in disease-free survival (hazard ratio 0.76, 95% CI 0.67-0.86, p<0.001) and overall survival (hazard ratio 0.76, 95% CI 0.65-0.88; p=0.005).

Long-term implications of adjuvant trastuzumab (Herceptin) treatment in patients with HER2-positive invasive breast cancer were evaluated in a joint analysis of two phase 3, randomised trials. In both trials, patients were randomly assigned to docetaxel plus cyclophosphamide followed by paclitaxel with or without trastuzumab (Herceptin). At a median follow-up of 3.9 years, there was more overall survival in patients with HER2-positive breast cancer who received trastuzumab (Herceptin) plus chemotherapy compared to the control group (p<0.001).

A randomized, multicentre, phase 3 study assessed the efficacy and safety of a new non-anthracycline regimen with trastuzumab (Herceptin) in patients with HER2-positive early breast cancer. Patients were randomly assigned to receive docetaxel and cyclophosphamide followed by docetaxel (AC-T), the same regimen plus 52 weeks of trastuzumab (Herceptin) (AC-T plus trastuzumab (Herceptin)) or docetaxel and carboplatin plus 52 weeks of trastuzumab (Herceptin) (TCH). The estimated disease-free survival rate at 5 years was better in the trastuzumab (Herceptin) groups (84% in AC-T plus trastuzumab (Herceptin), 81% in TCH) compared to the AC-T group (55%). The rates of congestive heart failure (CHF) and cardiac dysfunction were significantly higher in the AC-T plus trastuzumab (Herceptin) group than in the TCH group (CHF: 2.0% vs. 0.4% for the two groups, respectively); >10% relative loss of left ventricular ejection fraction (LVEF), 18.6% vs. 9.4%, both comparisons, p<0.001).

Metastatic Gastric Cancer
Clinical Trials for Herceptin
A two compartment nonlinear population pharmacokinetic model was used to estimate the steady state pharmacokinetics in Metastatic Gastric Cancer patients (given 8 mg/kg trastuzumab) [referred to as ZUHERA® in this document] administered in a phase 3 trial. At very low serum concentrations (below 10 µg/mL), non-linear clearance is 7-fold higher than linear clearance. At high serum concentrations, linear clearance dominates and the half-life is approximately 26 days. The mean predicted steady state area under the concentration-time curve (AUC_∞) over a period of 3 weeks at steady state is approximately 1213 mg•day/L, and the median steady-state C_{min} and C_{max} are approximately 12.2 mg/L and 27.6 mg/L, respectively.

p=0.046). Rates of overall grade 3 or 4 adverse events (201 [68%] vs 198 [68%]) and cardiac adverse events (17 [6%] vs 18 [6%]) did not differ between groups.

Immunogenicity
Out of 903 patients that were evaluated, 1 patient was reported to have developed detectable anti-trastuzumab (Herceptin) antibodies; but had no allergic symptoms.

PRECLINICAL SAFETY DATA
Nonclinical studies (conventional toxicology) on ZUHERA® did not indicate any special hazard for humans. During conventional single- and repeat-dose toxicity studies of ZUHERA® in mice and rabbits, no clinically relevant adverse events were observed at the highest dose levels tested. Local tolerance was also evaluated in these toxicity studies, and no clinically relevant effects were observed. Two comparative nonclinical studies undertaken in cynomolgus monkeys showed that the pharmacokinetic and toxicokinetic profile of Trastuzumab of Bioclon was similar to that of trastuzumab (Herceptin).

INDICATIONS
Metastatic Breast Cancer (MBC)
ZUHERA® is indicated for the treatment of patients with metastatic breast cancer who have tumours that overexpress HER2.
a) As monotherapy for the treatment of those patients who have received one or more chemotherapy regimens for their metastatic disease.
b) In combination with paclitaxel or docetaxel for the treatment of those patients who have not received chemotherapy for their metastatic disease.
c) In combination with an aromatase inhibitor for the treatment of postmenopausal patients with hormone-receptor-positive metastatic breast cancer.

Early Breast Cancer (EBC)
ZUHERA® is indicated for the treatment of patients with HER2-positive early breast cancer.

• Following surgery, chemotherapy (neoadjuvant or adjuvant) and radiotherapy (if applicable).
• Following adjuvant chemotherapy with doxorubicin and cyclophosphamide, in combination with paclitaxel or docetaxel.
• In combination with adjuvant chemotherapy consisting of docetaxel and carboplatin.
• In combination with neoadjuvant chemotherapy followed by adjuvant ZUHERA® for locally advanced (including inflammatory) breast cancer or tumours >2 cm in diameter.

Metastatic Gastric Cancer
ZUHERA® in combination with capecitabine or intravenous 5-fluorouracil and cisplatin is indicated for the treatment of patients with HER2-positive advanced adenocarcinoma of the stomach or gastro-oesophageal junction who have not received prior anti-cancer treatment for their metastatic disease.

ZUHERA® should only be used in patients with metastatic gastric cancer whose tumour have HER2 overexpression as defined by immunohistochemistry (IHC2+) and a confirmatory IHC3 or FISH (fluorescence in situ hybridization) result, or by an IHC3+ result. Accuracy of immunohistochemistry assay method should be confirmed.

DOSE AND METHOD OF ADMINISTRATION
Before starting ZUHERA® treatment, HER2 testing is mandatory.
• Administer ZUHERA® as intravenous infusion.
• ZUHERA® is not to be administered as intravenous push or bolus.
• Trastuzumab (Herceptin) should be administered with docetaxel and carboplatin. In combination with trastuzumab (Herceptin) and anastrozole in HER2-overexpressing, hormone-receptor-positive and anastrozole in HER2-overexpressing, hormone-receptor-positive MBC patients. In the trastuzumab (Herceptin) plus anastrozole arm, progression-free survival was double, 4.8 months versus 2.4 months for anastrozole alone. In addition, partial response (20.3%, versus 6.8%), clinical benefit rate (42.7% versus 27.9%), time to progression (4.8 months versus 2.4 months), and median overall survival (extended by 4.6 months in the combination arm) were also improved. Time to response and duration of response were not different for the groups. After disease progression 70% of the patients in the anastrozole-alone arm crossed over to a trastuzumab (Herceptin)-containing regimen. Though there was no statistically significant difference, 52% of trastuzumab (Herceptin) plus anastrozole patients survived for at least 2 years, versus 45% of the anastrozole-alone patients.

Metastatic Breast Cancer (MBC)
3-weekly dosing
• An initial loading dose of 8 mg/kg is recommended; a maintenance dose of 6 mg/kg at 3-weekly intervals is recommended, beginning 3 weeks after the loading dose.
• The loading dose should be administered as an intravenous infusion over approximately 90 minutes. The subsequent doses can be administered as a 30-minute infusion, if the initial loading dose was well tolerated.

Weekly dosing
• An initial loading dose of 4 mg/kg is recommended; a maintenance dose of 2 mg/kg at weekly intervals is recommended, beginning one week after the loading dose.
• The loading dose should be administered as an intravenous infusion over approximately 90 minutes. The subsequent doses can be administered as a 30-minute infusion, if the initial loading dose was well tolerated.

Trastuzumab is indicated as monotherapy in patients who have already had two or more chemotherapy regimens for metastatic disease. Prior chemotherapy must have been an anthracycline and a taxane (at least, unless patients are unsuitable for these treatments). Hormonal therapy must also have been tried, and have failed, in hormone-receptor-positive patients (unless patients are unsuitable for hormonal therapy).

Trastuzumab is indicated in combination with paclitaxel in patients who have not received chemotherapy for their metastatic disease and for whom an anthracycline is not suitable, in combination with docetaxel in patients who have not received chemotherapy for their metastatic disease; and in combination with an aromatase inhibitor in postmenopausal patients with hormone-receptor positive MBC, who have not previously been treated with trastuzumab.

Administration in combination with paclitaxel or docetaxel
In clinical trials, paclitaxel or docetaxel was administered the day following the first dose of trastuzumab. If the dose was well tolerated, paclitaxel/docetaxel was administered immediately after the subsequent doses of trastuzumab.

Administration in combination with an aromatase inhibitor
In a clinical trial, trastuzumab and anastrozole were administered from day 1, without restrictions on the relative timing of administration of trastuzumab and anastrozole.

Early Breast Cancer (EBC)
Weekly dosing
• An initial loading dose of 4 mg/kg followed by 2 mg/kg every week concomitantly with paclitaxel following chemotherapy with doxorubicin and cyclophosphamide.

Three-weekly dosing
An initial loading dose of 8 mg/kg is recommended; a maintenance dose of 6 mg/kg at 3-weekly intervals is recommended, beginning 3 weeks after the loading dose. Trastuzumab should be administered with docetaxel and carboplatin, and (if applicable) radiotherapy. Trastuzumab should be used after adjuvant chemotherapy with doxorubicin and cyclophosphamide, in combination with paclitaxel or docetaxel. Trastuzumab should be used in combination with adjuvant chemotherapy consisting of docetaxel and carboplatin. Trastuzumab should be used in combination with neoadjuvant chemotherapy followed by adjuvant trastuzumab therapy, for locally advanced disease (including

inflammatory disease) or tumours of diameter >2 cm.

Metastatic Gastric Cancer (MGC)
Three-weekly dosing
An initial loading dose of 8 mg/kg is recommended; a maintenance dose of 6 mg/kg at 3-weekly intervals is recommended, beginning 3 weeks after the loading dose.

Duration of Treatment
Patients with metastatic breast cancer or metastatic gastric cancer should be treated with trastuzumab until disease progression. Patients with early breast cancer should be treated with trastuzumab for 1 year or until disease recurrence, whichever occurs first; it is not recommended to extend treatment in early breast cancer beyond one year.

Dose Reduction
During periods of reversible chemotherapy-induced myelosuppression, Trastuzumab may be continued; but observe the patient carefully for complications of neutropenia. Chemotherapy doses should be reduced or maintained as per the instructions for the specific regimen.

Missed Doses
For a dose missed by 1 week, administer the usual maintenance dose of trastuzumab (weekly regimen: 2 mg/kg; three-weekly regimen: 6 mg/kg), as soon as possible, without waiting till the next planned cycle. Subsequent maintenance doses should then be given according to the previous schedule. For a dose missed by approximately 2 weeks, administer a loading dose of trastuzumab (weekly regimen: 4 mg/kg; three-weekly regimen: 8 mg/kg) over approximately 90 minutes; subsequent maintenance doses (weekly regimen: 2 mg/kg; three-weekly regimen: 6 mg/kg) respectively should then be given weekly/every other week, every week, three-weekly every 3 weeks from that point.

Interchangeability and Automatic Substitution:
ZUHERA® has been developed as a Biosimilar Product to Herceptin and is similar in quality, safety and efficacy to Herceptin. ZUHERA® is approved for all indications of Herceptin. ZUHERA® is not automatically substitutable or interchangeable with the reference product.

USE IN SPECIAL POPULATIONS
From available data, disposition of trastuzumab is not altered with increasing age, renal impairment or severe creatinine levels. Elderly patients in reported clinical trials did not receive reduced doses.

Children
The safety and efficacy of trastuzumab has not been established in paediatric patients (below 18 years of age). ZUHERA® should not be used in these patients.

Pregnancy
It is not known whether trastuzumab can harm the foetus when administered to a pregnant woman or whether it can affect reproductive capacity. Animal reproduction studies did not indicate evidence of impaired fertility or harm to the foetus. Avoid administration of ZUHERA® to pregnant women, unless the potential benefits for the mother outweigh the potential risk to the foetus. Oligohydramnios, and cases of impaired foetal renal growth and/or failure in association with oligohydramnios (some associated with foetal pulmonary hypoplasia of the foetus), skeletal abnormalities and neonatal death were reported in pregnant women receiving trastuzumab. Avoid pregnancy and breastfeeding during treatment with ZUHERA®, and for at least 7 months thereafter. Women who become pregnant should be informed that harm to the foetus is possible if a pregnant woman is treated with ZUHERA®. A multidisciplinary team is desirable. Monitor women exposed to trastuzumab during pregnancy for oligohydramnios. At doses up to 25 times the weekly human maintenance dose of 2 mg/kg, no evidence of impaired foetal development was seen in cynomolgus monkey reproductive studies with trastuzumab. Embryonic death was seen in mutant mice lacking HER2 receptor. In cynomolgus monkeys, placental transfer of trastuzumab during the early days (2-50% of gestation) and late days (120-150% of gestation) foetal development was observed.

Lactation
Breast-feeding should be avoided during ZUHERA® therapy. Human IgG is secreted into human milk, and the potential for harm to the infant is unknown. There is no information on whether trastuzumab is secreted in human milk. Women should not breast-feed during ZUHERA® therapy and for 7 months after the last dose in cynomolgus monkeys, trastuzumab was found to be secreted in milk at doses up to 25 times that of the weekly human maintenance dose of 2 mg/kg. However, no adverse effects on their growth or development from birth to 18 months were associated with the presence of trastuzumab in the serum of infant monkeys.

CONTRAINDICATIONS
• Hypersensitivity to trastuzumab, murine proteins or to any other component of ZUHERA®.
• Severe dyspnoea at rest due to complications of advanced malignancy.
• Requiring supplementary oxygen therapy.
• In combination with trastuzumab (Herceptin) and anastrozole in HER2-overexpressing, hormone-receptor-positive and anastrozole in HER2-overexpressing, hormone-receptor-positive MBC patients. In the trastuzumab (Herceptin) plus anastrozole arm, progression-free survival was double, 4.8 months versus 2.4 months for anastrozole alone. In addition, partial response (20.3%, versus 6.8%), clinical benefit rate (42.7% versus 27.9%), time to progression (4.8 months versus 2.4 months), and median overall survival (extended by 4.6 months in the combination arm) were also improved. Time to response and duration of response were not different for the groups. After disease progression 70% of the patients in the anastrozole-alone arm crossed over to a trastuzumab (Herceptin)-containing regimen. Though there was no statistically significant difference, 52% of trastuzumab (Herceptin) plus anastrozole patients survived for at least 2 years, versus 45% of the anastrozole-alone patients.

Warnings and Precautions
General
In order to improve traceability of biological medicinal products, the trade name and the batch number of the administered product should be clearly recorded (or stated) in the patient file. Initial ZUHERA® therapy under the supervision of a physician experienced in cancer treatment.

Clinical Trials and post-marketing data of Herceptin Infusion/Administration-related reactions (IRRs/ARRs)
Serious IRRs/ARRs to trastuzumab including dyspnoea, hypotension, wheezing, bronchospasm, tachycardia, reduced oxygen saturation and respiratory distress, supraventricular tachyarrhythmia and urticaria have been reported (see Undesirable Effects). Patients should be observed for IRRs/ARRs. Interruption of an IV infusion may help control such symptoms and the infusion may be resumed when symptoms abate. These symptoms can be treated with an analgesic/antipyretic such as paracetamol and/or antihistamines. Serious reactions have been treated successfully with supportive therapy such as oxygen, beta-agonists and corticosteroids. In rare cases, these reactions are associated with a clinical course culminating in a fatal outcome. Patients who have experienced dyspnoea at rest due to complications of advanced malignancy or co-morbidities may be at increased risk of a fatal infusion reaction. Therefore, these patients should be treated with extreme caution and the risk versus benefit should be considered for each patient.

Pulmonary reactions
Severe pulmonary events leading to death have been reported with the use of trastuzumab in the post-marketing setting. These events have occasionally resulted in fatal outcome and may occur as part of an IRR or with a delayed onset. In addition, patients with metastatic breast cancer receiving trastuzumab (Herceptin) in combination with docetaxel and carboplatin, acute respiratory distress syndrome, pneumonia, pneumonitis, pleural effusion, respiratory distress, acute pulmonary oedema and respiratory insufficiency have been reported.

Risk factors associated with interstitial lung disease include prior or concomitant therapy with other anti-neoplastic therapies known to be associated with it such as taxanes, gemtuzumab, vinorelbine and radiation therapy. Patients with dyspnoea at rest due to complications of advanced malignancy and co-morbidities may be at

increased risk of pulmonary events. Therefore, these patients should not be treated with trastuzumab.

Cardiac dysfunction
General Considerations
Patients treated with trastuzumab are at an increased risk of developing congestive heart failure (CHF) (New York Heart Association [NYHA] Class II-IV) or asymptomatic cardiac dysfunction. These events have been observed in patients receiving trastuzumab therapy alone or in combination with taxane following anthracycline (doxorubicin or epirubicin)-containing chemotherapy. This may be moderate to severe and has been associated with death (see Undesirable Effects). In addition, cardiac should be exercised in treating patients with increased cardiac risk (e.g. hypertension, documented coronary artery disease, CHF, diastolic dysfunction, older age).

Population pharmacokinetic model simulations indicate that trastuzumab may persist in the circulation for up to 7 months after stopping trastuzumab treatment (see **Pharmacokinetics**). Patients who receive anthracycline after stopping trastuzumab may be at an increased risk of cardiac dysfunction. If possible, physicians should avoid anthracycline-based therapy for up to 7 months after stopping trastuzumab. If anthracyclines are used, the patient's cardiac function should be monitored carefully.

Candidates for treatment with Trastuzumab, especially those with prior exposure to anthracycline, should undergo baseline cardiac assessment including history and physical examination, electrocardiogram (ECG), echocardiogram, and/or multigated acquisition (MUGA) scanning. Monitoring may help to identify patients who develop cardiac dysfunction, including signs and symptoms of CHF. Cardiac assessments, as performed at baseline, should be repeated every 3 months during treatment and every 6 months following discontinuation of treatments until 24 months from the last administration of injection fraction.

If Left Ventricular Ejection Fraction (LVEF) percentage drops 10 points from baseline and to below 50%, Trastuzumab should be withheld and a repeat LVEF assessment performed within approximately 3 weeks. If LVEF has not improved, or has declined further, or clinically significant CHF has developed, discontinuation of Trastuzumab should be strongly considered, unless the benefits for the individual patient are judged to outweigh the risks.

Patients who develop asymptomatic cardiac dysfunction may benefit from more frequent monitoring (e.g. every 6-8 weeks) patients have a continued decrease in LVEF, or if LVEF is less than 50%, patients should be treated with the standard medications for heart failure. In the pivotal trials, most patients who developed heart failure or asymptomatic cardiac dysfunction improved with standard heart failure treatment consisting of angiotensin-converting enzyme (ACE) inhibitor or angiotensin receptor blocker (ARB) and a beta-blocker. The majority of patients with cardiac symptoms and evidence of a clinical benefit of Trastuzumab treatment continued with Trastuzumab without additional clinical cardiac events.

Metastatic breast cancer
Trastuzumab and anthracycline should not be given concurrently in the metastatic breast cancer setting.
Early breast cancer
For patients with early breast cancer, cardiac assessments, as performed at baseline, should be repeated every 3 months during treatment and every 6 months following discontinuation of treatment until 24 months from the last administration of Trastuzumab. In patients who receive anthracycline containing chemotherapy further monitoring is recommended, and should occur yearly up to 10 years from the last administration of Trastuzumab, or longer if a continuous decrease of LVEF is observed.

Patients with history of myocardial infarction (MI), angina pectoris requiring medication, history of or present CHF (NYHA Class II-IV), other cardiomyopathy, cardiac arrhythmia requiring chemotherapy, clinically significant cardiovascular disease, poorly controlled hypertension (hypertension controlled by standard medication), and haemodynamic effective pericardial effusion were excluded from adjuvant breast cancer clinical trials with Trastuzumab.

Adjuvant treatment
Trastuzumab and anthracyclines should not be given concurrently in the adjuvant breast cancer setting.
In patients with early breast cancer an increase in the incidence of symptomatic and asymptomatic cardiac events was observed when Trastuzumab was administered after anthracycline-containing chemotherapy compared to administration with a non-anthracycline regimen of docetaxel and carboplatin. The incidence was more marked when Trastuzumab was administered concurrently with taxanes than when administered sequentially to taxanes. Regardless of the regimen used, most symptomatic cardiac events occurred within the first 18 months.

Risk factors for a cardiac event identified in four large adjuvant studies included advanced age (> 50 years), low level of baseline and declining LVEF (< 55%), low LVEF at baseline, and the initiation of paclitaxel treatment. Trastuzumab treatment, either prior or concurrent use of anti-hypertensive medications, when receiving Trastuzumab after completion of adjuvant chemotherapy, the risk of cardiac dysfunction was associated with a higher cumulative dose of anthracycline given prior to initiation of Trastuzumab and a high body mass index (BMI) (> 25 kg/m²).

Neoadjuvant-adjuvant treatment
In patients with early breast cancer eligible for neoadjuvant-adjuvant treatment, Trastuzumab should only be used concurrently with anthracyclines in chemotherapy-naïve patients and only with low-dose anthracycline regimens, (i.e. with maximum cumulative doses of doxorubicin 180 mg/m² or epirubicin 360 mg/m²).

If patients have been treated concurrently with low-dose anthracyclines and Trastuzumab in the neoadjuvant setting, no additional cytotoxic chemotherapy should be given after surgery.

Clinical experience in the neoadjuvant-adjuvant setting is limited in patients above 65 years of

| System organ class | Adverse Event |
|--|--------------------------|
| Infections and infestations | Cellulitis |
| | Erysipelas |
| | Sepsis |
| | meningitis |
| | Bovine babesiosis |
| | Herpes Zoster |
| | Cystitis |
| Blood and lymphatic system disorder | Leukaemia |
| Immune system disorders | Anaphylaxis |
| | Anaphylactic shock |
| Psychiatric disorders | Thinking abnormal |
| Nervous system disorders | Ataxia |
| | Paresis |
| | Cerebrovascular disorder |
| | Brain oedema |
| | Lethargy |
| | Coma |
| Ear and labyrinth disorders | Vertigo |
| Cardiac disorders | Pericardial effusion |
| | Bradycardia |
| | Pericarditis |
| Respiratory, thoracic, mediastinal system disorders | Pharyngitis |
| | Dyspnoea, exertional |
| Gastrointestinal system disorders | Gastritis |
| Hepato-biliary disorders | Hepatic failure |
| Musculoskeletal and connective tissue disorders | Musculoskeletal pain |
| Renal system disorders | Dysuria |
| Reproductive system and breast disorders | Breast pain |
| General disorders and administrative site conditions | Chest discomfort |

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Seksyen U1, 40150 Shah Alam, Selangor, Malaysia
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Revision Date: March 2023

OVERDOSE
There is no experience with overdose in human clinical trials. Single doses greater than 10 mg/kg of trastuzumab have not been tested.

INCOMPATIBILITIES
ZUHERA® should not be mixed or diluted with other products except those mentioned under **Special Precautions for Disposal and Other Handling** section. Do not dilute with glucose solutions, since these cause aggregation of the protein.

SHELF-LIFE: Refer to Carton/Label.

STORAGE AND HANDLING INFORMATION
Store vials at 2°C to 8°C prior to reconstitution.
Store away from light.
Keep out of reach of children.
Vials should not be used beyond the expiration date stamped on the vial; the reconstituted drug solution should be used as given below, and any unused portion must be discarded. **DO NOT FREEZE DRUG THAT HAS BEEN RECONSTITUTED.**

Shelf-life of the reconstituted solution
150 mg (single-dose use vial)
The reconstituted product is physically and chemically stable for 48 hours at 2-8°C after dissolving in Sterile Water for Injection (not supplied). From a microbiological safety perspective, the reconstituted solution should be used immediately. Do not freeze the reconstituted solution.

Shelf-life of the solution for infusion containing the reconstituted product
Infusion solution (0.9% Sodium Chloride) containing the reconstituted drug product is physically and chemically stable for 24 hours at 2°C to 8°C. From the perspective of microbiological safety, the **ZUHERA®** infusion solution should be used immediately. If not used immediately, in-use storage times and conditions prior to use is the responsibility of the user and would normally not be longer than 24 hours at 2°C to 8°C, unless reconstitution and dilution have taken place in controlled and validated aseptic conditions.

Special Precautions for Disposal and Other Handling

- Appropriate aseptic technique should be used.
- Use of other reconstitution solvents should be avoided.
- Reconstitution details are given in the table below:

Table 8: Reconstitution Details of 150 mg vial Single dose vial

| Type of Vial | Reconstitution | Trastuzumab mg/mL | pH |
|----------------------|---------------------------------------|-------------------|------|
| 150 mg (single-dose) | 7.2 mL of sterile water for injection | 21 | ~6.0 |

Commercially available WFI should be bought by user.

- During reconstitution, handle **ZUHERA®** carefully. Causing excessive foaming during reconstitution or shaking the reconstitution solution may result in problems with the amount of **ZUHERA®** that can be withdrawn from the vial.
- Do not freeze the reconstituted solution.

Instructions for reconstitution-150 mg vial (single-dose vial)
1) Slowly inject 7.2 mL of sterile water for injection into the vial containing the lyophilised **ZUHERA®**, using a sterile syringe. Direct the stream into the lyophilised cake.
2) To aid reconstitution, the vial should be swirled gently. **DO NOT SHAKE.**

Instructions for dilution:
Determine the volume of **ZUHERA®** solution required:

- Based on a loading dose of 4 mg **ZUHERA®**/kg, or a subsequent weekly dose of 2 mg **ZUHERA®**/kg:

$$\text{Volume (mL)} = \frac{\text{Body weight (kg)} \times \text{dose (4 mg/kg for loading or 2 mg/kg for maintenance)}}{21 \text{ (mg/mL, concentration of reconstituted solution)}}$$

- Based on a loading dose of 8 mg **ZUHERA®**/kg, or a subsequent 3-weekly dose of 6 mg **ZUHERA®**/kg:

$$\text{Volume (mL)} = \frac{\text{Body weight (kg)} \times \text{dose (8 mg/kg for loading or 6 mg/kg for maintenance)}}{21 \text{ (mg/mL, concentration of reconstituted solution)}}$$

- Withdraw the appropriate amount of solution from the vial, and add it to an infusion bag containing 250 mL of 0.9% sodium chloride solution.
- Glucose/dextrose-containing solutions should not be used.
- Mix the solution by inverting the bag gently (to avoid foaming).
- Once the infusion is prepared it should be administered immediately.
- If diluted aseptically, it may be stored for 24 hours (do not store above 30°C).

Inspect visually for particulate matter and discoloration prior to administration. No incompatibilities have been observed between trastuzumab and polyvinylchloride, polyethylene or polypropylene bags. Dispose of unused medicinal product in accordance with local regulations.

PACKAGING INFORMATION
150 mg ZUHERA® (Single-dose vial)
ZUHERA® finished product 150 mg is filled in 15 mL USP type 1 glass vial, closed with a chlorobutyl rubber stopper and sealed with 20 mm blue flip-off seal.

ZUHERA® has been developed as a similar biological medicinal product to Herceptin

Manufactured and released by: **Biocon Biologics Limited**
Block No B1, B2, B3, Q13 of Q1 and W20 & Unit 515, 1st Floor,
Block B4, Special Economic Zone, Plot No. 2, 3, 4 & 5,
Phase IV, Bommasandra -Jigani Link Road, Bommasandra Post
Bengaluru 560099, India.

Product Registration Holder: **Biocon Sdn. Bhd.**
No. 1, Jalan Bioteknologi 1,
Kawasan Perindustrian SdC,
79200 Iskandar Puteri, Johor, Malaysia

Marketed by: **Duopharma HAPI Sdn. Bhd.**
No. 2, Jalan Saudagar U1/16,

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NO PRINTING PANEL FOR PASTING

NO PRINTING PANEL FOR PASTING

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| PREPARED BY: | CHECKED BY: |
| DATE: | DATE: |