

<p><b>Glyxambi</b> 25 mg/5 mg film-coated tablets</p> <p>Empagliflozin/Linagliptin</p> <p>Boehringer Ingelheim EXP.</p> <p>Batch: MFD</p>	<p><b>Glyxambi</b> 25 mg/5 mg film-coated tablets</p> <p>Empagliflozin/Linagliptin</p> <p>Boehringer Ingelheim EXP.</p> <p>Batch: MFD</p>	<p><b>Glyxambi</b> 25 mg/5 mg film-coated tablets</p> <p>Empagliflozin/Linagliptin</p> <p>Boehringer Ingelheim EXP.</p> <p>Batch: MFD</p>	<p><b>Glyxambi</b> 25 mg/5 mg film-coated tablets</p> <p>Empagliflozin/Linagliptin</p> <p>Boehringer Ingelheim EXP.</p> <p>Batch: MFD</p>
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direction of travel

File information		Mandatory in	
TD	Printfile		
Issue date of TD:	13.05.2013	Yes	Yes
PPM SKU:	P038231	No	Yes
PPM SKU version:	001	No	Yes
Issue date of artwork:	14/Apr/2016	No	Yes
Print colors:	Pan Black	No	Yes
Mat. No. Pack. Site:	310413-01	No	Yes
Min. font size:	4 pt		
Legend case version:	V4.0 01/OCT/2012 (please do not change or remove it)		

p2e: 852241 / 68218

Technical information	
a = Batch No.	b = Expiry date
c = Manufacturing date	d = Price/Sample/Clinic
Technical colors	
BI-Diecut-Legendcase	Free area

Additional Requirements of Packaging site	
Template name: TD-BM_227x174_B106x58_10ct	Index:
All elements in "Color 1" have to be changed in to black.	
direction of travel (3 arrows)	X
register mark	X
stop mark	X
serially number on blister	X