



File information				Mandatory in	
				TD	Printfile
Issue date ofTD:	28.02.2024			Yes	Yes
PPM SKU:	P034874			No	Yes
PPM SKU version:	004			No	Yes
Issue date of artwork:	25/NOV/2025			No	Yes
Print colors:	PAN Black	PAN 021	PAN 288	No	Yes
Mat. No. Pack. Site:	P034874-004			No	Yes
Min. font size:	7 pt				
Legend case version:	V5.0 01/Jan/2021 (please do not change or remove it)				

Technical colours - not for printing				
BI-Diecut-Legendcase	Free area	Online data guide	BI-Braille	BI-Lacquer-free
BI-Function-varnish	BI-Spot-varnish	BI-Embossing low	BI-Embossing medium	BI-Embossing high

Variable data & coding information

a = Batch number	b = Expiry date	c = Manufacturing date	d = Price
e = GTIN, NTIN, Product Code	f = Serial number	-	-

Position of prefixes (Artwork) and example of variable data (online imprint).
This is just an example, format of date, prefixes and code content in accordance to valid DaCoR-Version.

Artwork

MFG

xx xxxx
xxxxxxx
Batch

xx xxxx

EXP

online imprint

In-process control specification

Technical information

control code type:

Laetus Code

D

E

G₁

↓

↓

↓

↓

↓

↓

MASS D 0,5 mm

MASS E 1,5 mm

MASS G₁ 1,0 mm

Additional requirements of packaging site

Template name: FB_95X65X155_NIN_3Px_4L	Index: 4_0
Only for BI-internal use, Template according to Drawing No.: SP-15-0069-001-B_Index_	
Opening perforation cut see order specification	
Bleed over laping 1.5 mm	
Information “front/outside”, “reverse/inside”and “axis to work and turn” has to stay visible for CS only in case two pages are used. If second page is not needed, please delete it.	