File information

							Mandatory in	
							TD	Printfile
Issue date of TD:	26.03.2025						Yes	Yes
PPM SKU:	P054670						No	Yes
PPM SKU version:	004						No	Yes
Issue date of artwork:	09/JAN/2026						No	Yes
Print colors:	Security Black		PAN 2439		PAN Black		No	Yes
Mat. No. Pack. Site:	P054670-004						No	Yes
Min. font size:	5 pt							
Legend case version:	V5.0 01/JAN/2021 (please do not change or remove it)							

Technical colours - not for printing

BI-Diecut-Legendcase		Free area		BI-Online data guide		BI-Lacquer-free		BI-Braille	
		BI-Spot-varnish		BI-Embossing low		BI-Embossing medium		BI-Embossing high	

Variable data & coding information

a = Batch number	b = Expiry date	c = Manufacturing date	d = Price/Sample/Clinic
e = GTIN, NTIN, Product Code	f = Serial number	-	-

Positioning of prefixes and Example of variable Data
These are just Examples, Format of Date will always be in accordance to valid VDR.
Prefixes can run into varnish free area.

Preprint ---- Batch 12345678 / MFD MM YYYY / EXP MM YYYY ---- Online print

In-process control code specification

Technical information
control code type:
Mat. No. pack site

Please insert material no. pack site as follows:
1. material no. version
   P123456 - 001
   dash
2. Please use only
   Font size: 5 pt.
   Font type: OCR B Pro Linotype
   Font modification: 66% horizontal scale, no other modifications
3. Please use only Black

Additional Requirements of Packaging site

Template name: BIO-LA_63x22	Index: 11.0

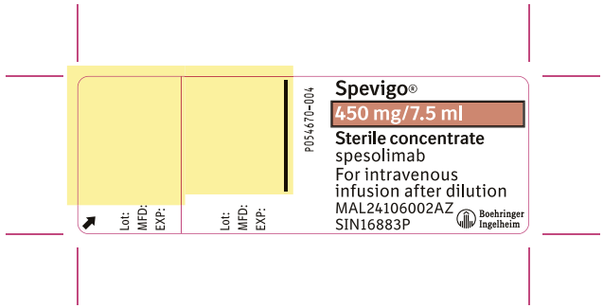
Only for BI-internal use, Template according to Drawing no.: SP-13-0058-001-B

Diecut/Dimension-Frame have to stay visible in artwork for review purposes.
It has to stay on "Diecut-Legendcase"-Layer.

Digital printing specifications

LSC Print to T-Cut		±0,40 mm
LSC Print to pre-printed elements		± 0,40 mm
Distance from print to die line/label edge		0,5 mm
Outlines around fonts or colored bars/elements		0,08 mm
Minimum Line Thickness Text	Positive Elements:	0,08 mm
	Negative Elements:	0,15 mm

TD for digital printing only

Color the peel off arrow in print color.
Size and shape of the peel off arrow can be adjusted if needed.

Informatin for CS:
Layer “Technical Layer” is equal to “GT00105”.
Color “BI-Security Black” is infrared element on semi finished product.