



File information		Mandatory in	
Issue date of TD:	09/September/2024	TD	Printfile
PPM SKU:	P051454	Yes	Yes
PPM SKU version:	002	No	Yes
Issue date of artwork:	13/MAR/2025	No	Yes
Print colors:	PAN Black PAN 411 PAN 116	No	Yes
	PAN 321		
Mat. No. Pack. Site:	321496	No	Yes
Min. font size:	6 pt		
Legend case version:	V5.0 01/JAN/2021 (please do not change or remove it)		

In-process control code specification	
Example: Technical information control code type: Laetus Code	<p>MASS D 0,5 mm MASS E 1,5 mm MASS G₁ 1,0 mm</p>

Technical colours - not for printing				
BI-Diecut-Legendcase	Free area	BI-Online data guide	BI-Braille	BI-Lacquer-free
BI-Function-varnish	BI-Spot-varnish	BI-Embossing low	BI-Embossing medium	BI-Embossing high

Additional Requirements of Packaging site	
Template name: BI_FS_61x32x110_0_7_BEC	Index: 9.0
Rottendorf Pharma GmbH	Edelmann GmbH & Co. KG
Only for BI-internal use	PDF 1.3, Illustrator cc 2021
Bleed over laping 1.5 mm	
Opening perforation cut see order specification	

Variable data & coding information	
a = Batch No.	b = Expiry date
c = Manufacturing date	d = Price/Sample/Clinic
e = GTIN, NTIN, Product Code	f = Serial-no.
Prefixes for variable data have to be preprinted in general	0,7mm Line Space between the prefixes
These are just examples, format of date will always be in accordance to valid VDR.	
without manufacturing date	
GTIN	00305970100614
Serial	12345678901234
Batch	123456
Expiry Date	12 2017
with manufacturing date	
GTIN	00305970100614
Serial	12345678901234
Batch	123456
Expiry Date	31/12/2017
Mfg.Date	31/12/2015