



File information				Mandatory in	
				TD	Printfile
Issue date of TD:	26.03.2025			Yes	Yes
PPM SKU:	P060223			No	Yes
PPM SKU version:	001			No	Yes
Issue date of artwork:	30.08.2025			No	Yes
Print colors:	Security Black	PAN BLACK	PAN 574	No	Yes
	PAN 367	PAN 485			
Mat. No. Pack. Site:	P060223-001			No	Yes
Min. font size:	5.5 pt				
Legend case version:	V5.0 01/JAN/2021 (please do not change or remove it)				

Technical colours - not for printing					
BI-Diecut-Legendcase	Free area	BI-Online data guide	BI-Lacquer-free	BI-Braille	
	BI-Spot-varnish	BI-Embossing low	BI-Embossing medium	BI-Embossing high	

Variable data & coding information									
a = Batch number	b = Expiry date	c = Manufacturing date	d = Price/Sample/Clinic						
e = GTIN, NTIN, Product Code	f = Serial number	-	-						
Positioning of prefixes and Example of variable Data These are just Examples, Format of Date will always be in accordance to valid VDR.									
Preprint		<table border="1"> <tr> <td>Batch:</td> <td>12345678</td> </tr> <tr> <td>MFD:</td> <td>MM YYYY</td> </tr> <tr> <td>EXP:</td> <td>MM YYYY</td> </tr> </table>	Batch:	12345678	MFD:	MM YYYY	EXP:	MM YYYY	Online print
Batch:	12345678								
MFD:	MM YYYY								
EXP:	MM YYYY								

In-process control code specification
<p>Technical information control code type: Mat. No. pack site</p> <p>Please insert material no. pack site as follows:</p> <p>1. material no. version P123456 - 001 ^{dash}</p> <p>2. Please use only Font size: 5 pt. Font type: OCR B Pro Linotype Font modification: 66% horizontal scale, no other modifications</p> <p>3. Please use only Black</p>

Additional Requirements of Packaging site		
Template name: BIO-LA_122x38	Index: 6.0	
Only for BI-internal use, Template according to Drawing no.: SP-13-0061-001-B		
 <p>Diecut/Dimension-Frame have to stay visible in artwork for review purposes. It has to stay on "Diecut-Legendcase"-Layer.</p>		
Digital printing specifications		
LSC Print to T-Cut		±0,40 mm
LSC Print to pre-printed elements		± 0,40 mm
Distance from print to die line/label edge		0,5 mm
Outlines around fonts or colored bars/elements		0,08 mm
Minimum Line Thickness Text	Positive Elements:	0,08 mm
	Negative Elements:	0,15 mm
TD for digital printing only		
 <p>Color the peel off arrow in print color. Size and shape of the peel off arrow can be adjusted if needed.</p>		
<p>Informatin for CS: Layer "Technical Layer" is equal to "GT00119". Color "BI-Security Black" is infrared element on semi finished product.</p>		

Actilyse 50 mg <small>P060223-001</small>	Actilyse® 50 mg For fibrinolytic therapy For i.v. infusion	MAL19890230AZ BRU09090322P Recombinant Human Tissue-type Plasminogen Activator 50mg in 2333mg dry substance. Protect from lights. Store below 30°C. Storage of reconstituted solution: see instructions on carton and in leaflet. Mfd. By Boehringer Ingelheim Pharma GmbH & Co. KG Biberach/Riss, Germany For Boehringer Ingelheim International GmbH Ingelheim am Rhein, Germany.
	Lot: MFG: EXP:	